

Addressing Near-Infrared Sensing Challenges Through LED and Laser Measurement

Presented by: Gavin Wilson Smillie

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Gavin Wilson-Smillie

Business Development Manager

Gavin Wilson-Smillie is a sales and business development professional at Konica Minolta Sensing Americas (KMSA), where he helps customers identify advanced optical measurement solutions for automotive, aerospace, AR/VR, medical, defense, consumer display, and emerging technology applications. He works closely with engineers, researchers, and manufacturers to understand their testing requirements and connect them with technologies from Konica Minolta Sensing, Instrument Systems, and the Radiant Vision Systems portfolios.

Joining KMSA in April, he brings past industry experience in similar markets and related applications. Gavin is excited to help KMSA's current and future clients get the best out of their measurement equipment, with the goal of achieving project success whether R&D or mass production.



KONICA MINOLTA

**RETHINK
WHAT'S
POSSIBLE**

Today's Agenda

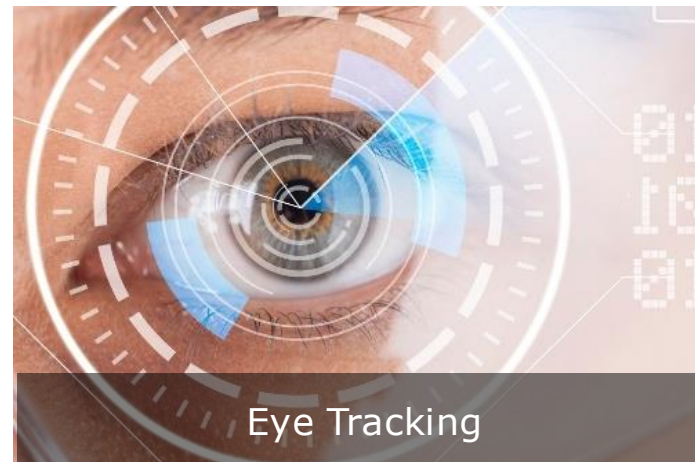
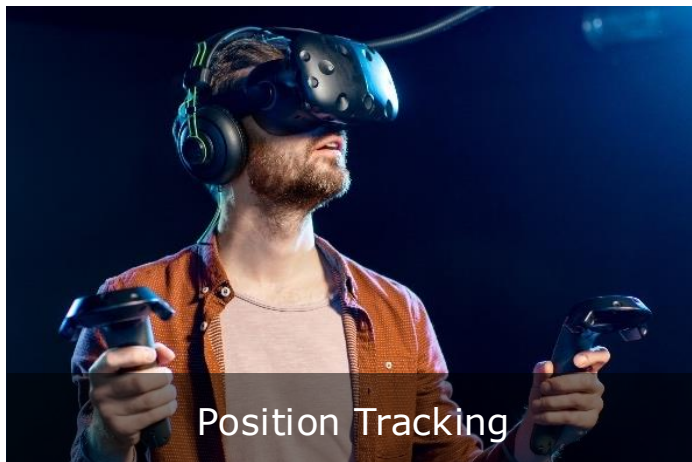
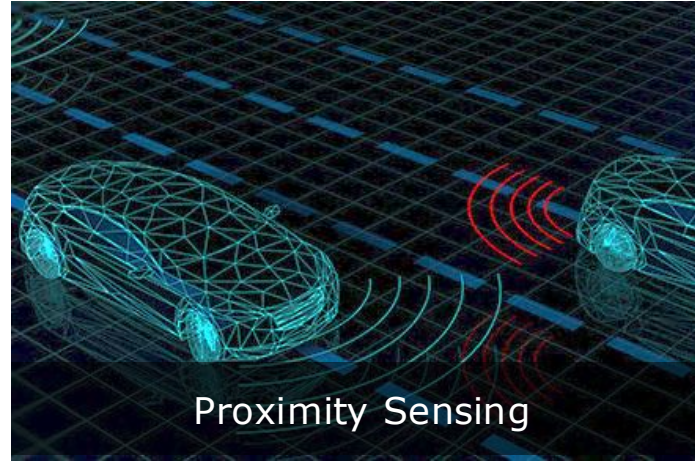
- Sensing with Light
- Near-IR Light Sources
- Performance Considerations
- Measuring Near-IR Sources
- Q&A



SENSING WITH LIGHT

Background & Applications in Consumer Electronics, AR/VR, and Beyond

SENSING WITH LIGHT



Near-Infrared (NIR) Light

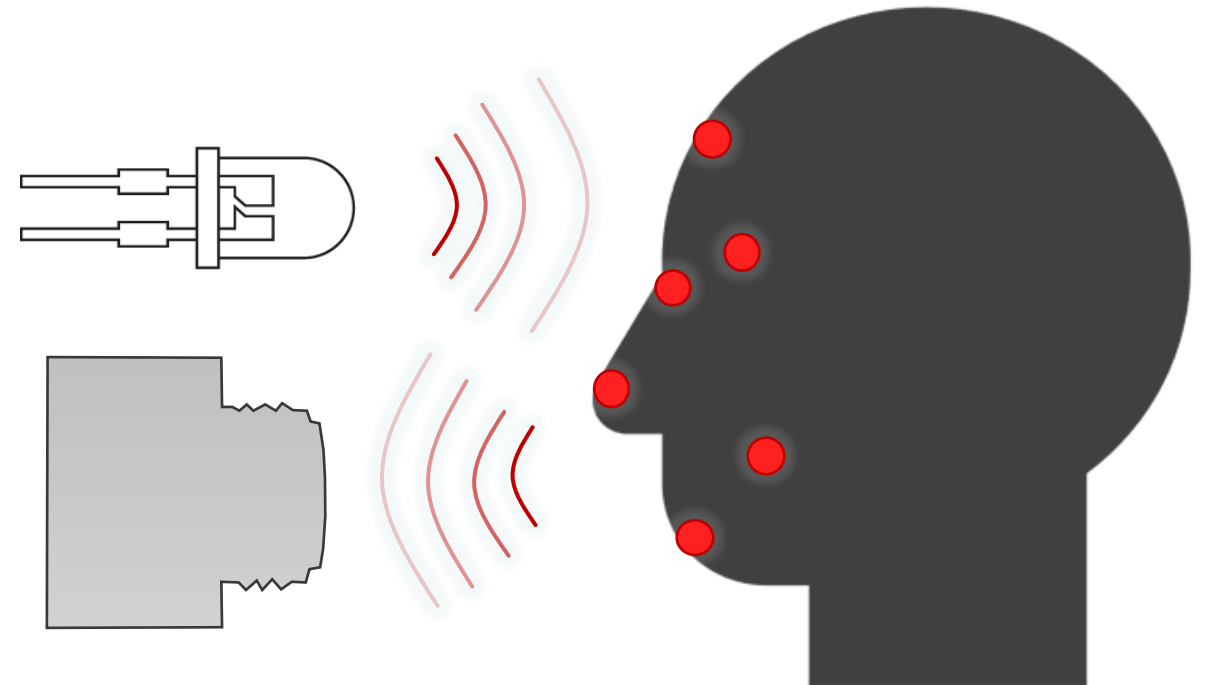
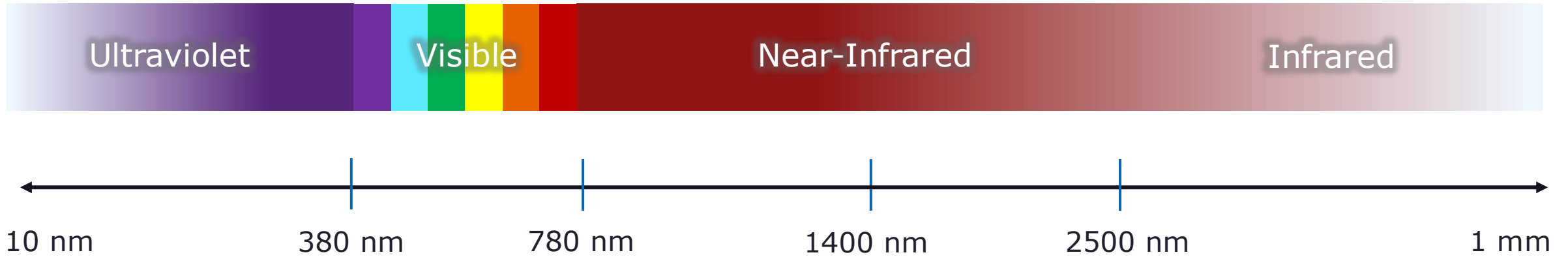
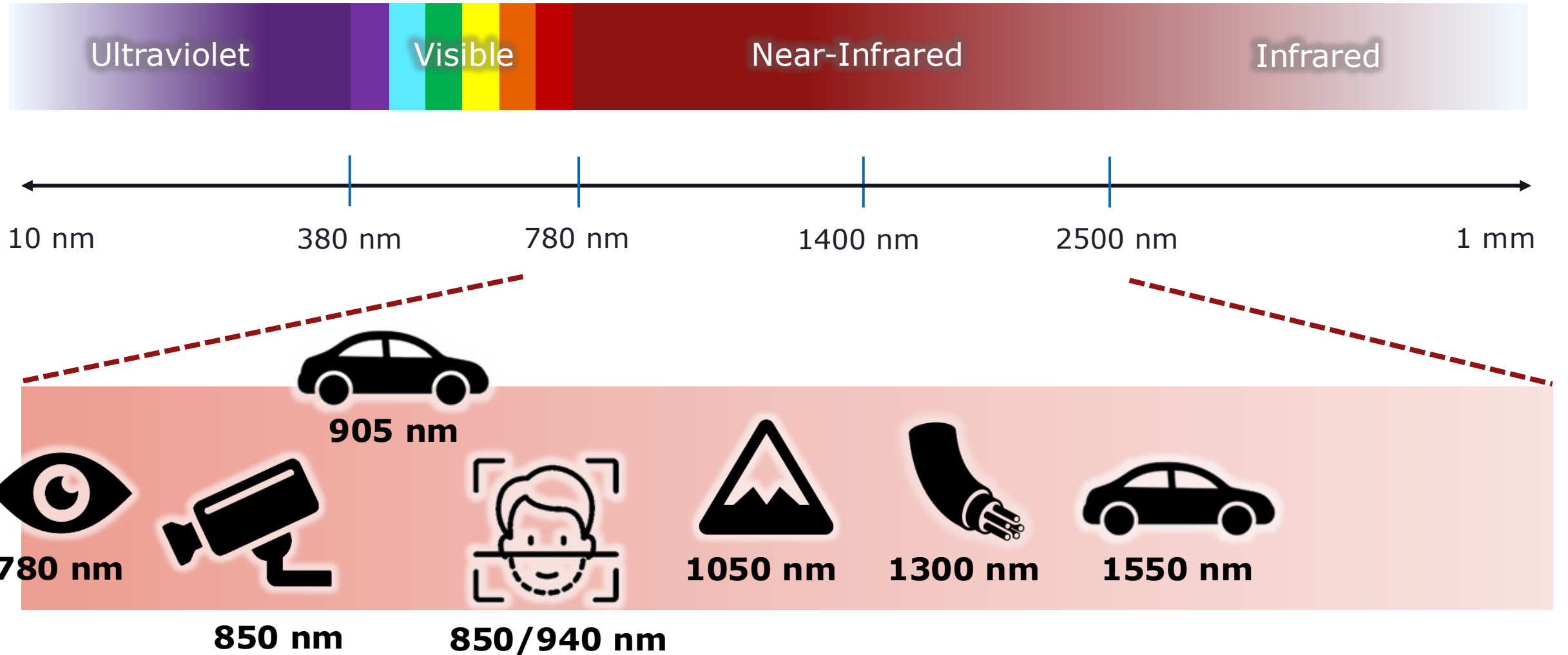


Image Source: [My Laser Spectrum Blog](#)

Applications by Wavelength



TRENDS: CONSUMER ELECTRONICS



IDENTIFICATION



Sensing facial features enables device authentication and personalization.

GESTURE RECOGNITION

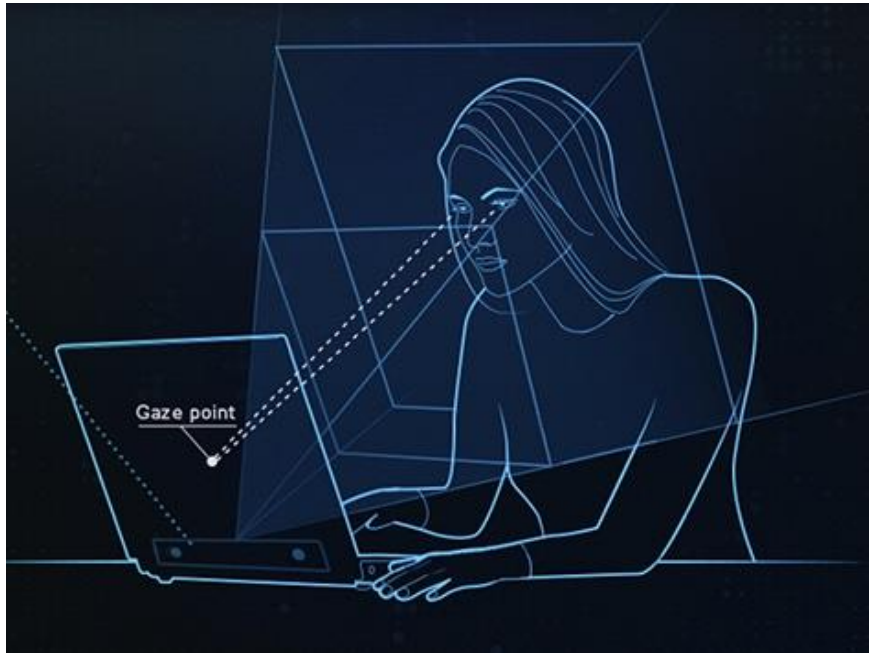


Near-IR sensors track gestures that enable touch-free device interfaces.

TRENDS: CONSUMER ELECTRONICS



EYE TRACKING



Eye tracking enables interface controls to scroll and select PC applications.
Source: [Tobii](#)



Eye tracking enables Tobii Ghost, an on-screen virtual indicator of the gamer's gaze.
Source: [Tobii](#)

TRENDS: AUGMENTED & VIRTUAL REALITY



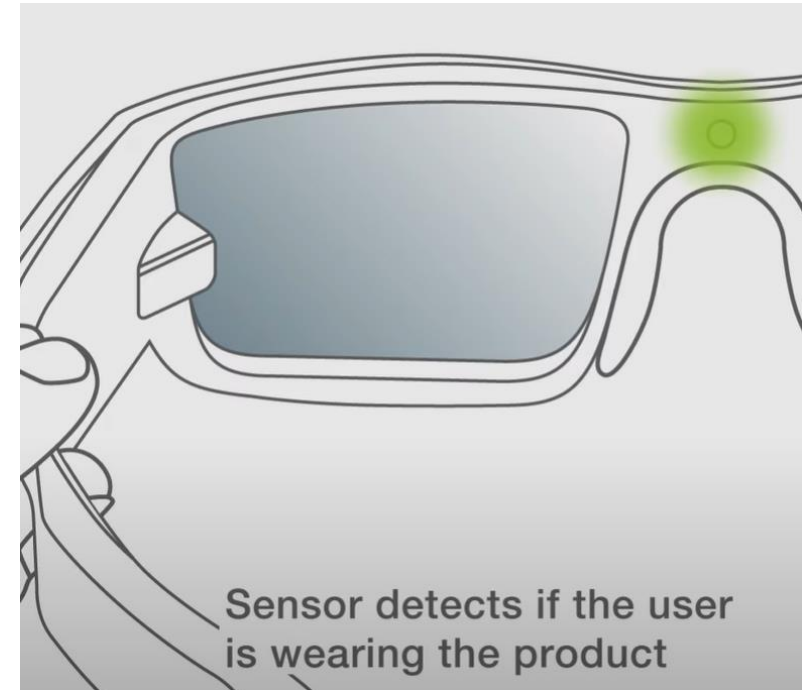
FACIAL RECOGNITION



Facial tracking enables rendering of virtual avatars, as introduced by the VIVE Facial Tracker.

Source: [HTC](#)

USER DETECTION

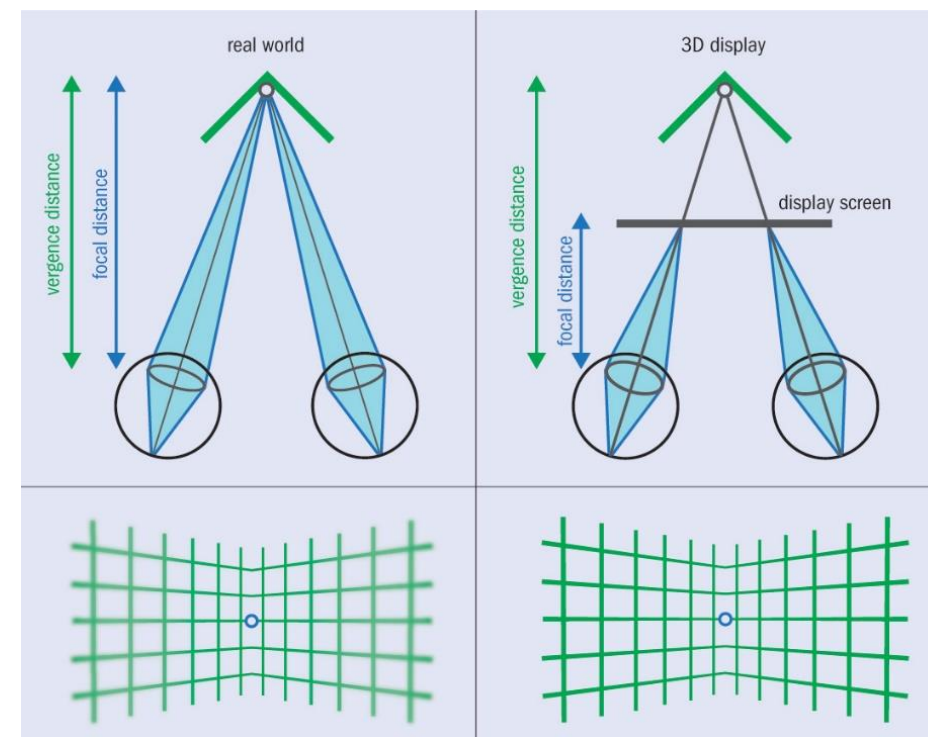
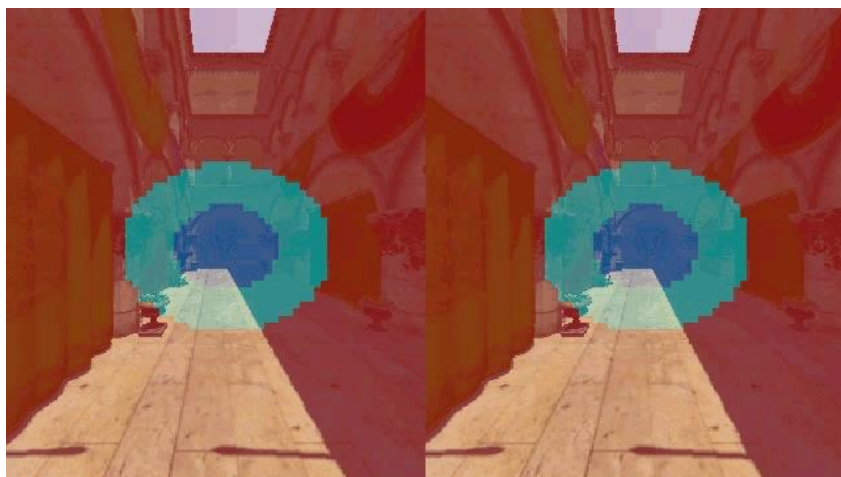


Near-IR proximity sensor detects if the user has put on a headset.

Source: [OSRAM](#)

TRENDS: EYE TRACKING IN AR

FOVEATED RENDERING



VR eye tracking enables NVIDIA's "Variable Rate Shading" in virtual images. Number of pixels processed in shading operations adapts to the area of focus (blue circles).

TRENDS: DATA INTERCONNECT

Vertical-Cavity Surface-Emitting Lasers (VCSELs)

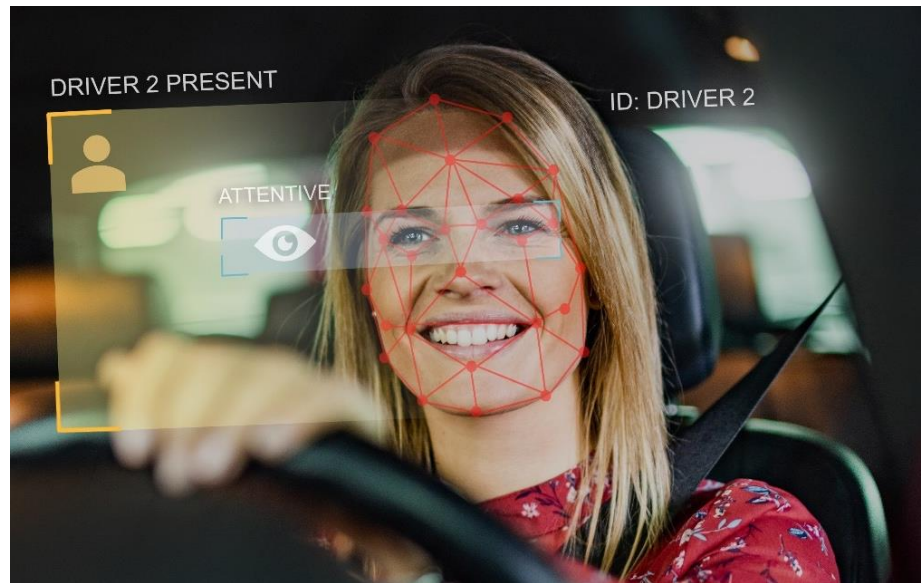
VCSELs (Vertical-Cavity Surface-Emitting Lasers) are widely used in short-reach optical interconnects within AI data centers, particularly for high-speed links between servers, switches, and accelerator clusters. Their low power consumption, high modulation speeds, small footprint, and ability to be manufactured in dense arrays make them well suited for the massive parallel bandwidth requirements of AI infrastructure.



VCSELs are most commonly paired with multimode fiber for connections ranging from a few meters to several hundred meters, where they can provide a cost-effective alternative to longer-reach single-mode optical technologies. As AI systems continue to scale, higher-speed VCSEL arrays and advanced optical packaging are helping support increasing lane rates, lower energy-per-bit, and greater interconnect density.

TRENDS: AUTOMOTIVE

DRIVER MONITORING



Driver monitoring systems may rely on near-IR light for driver ID, presence, position, and eye tracking.

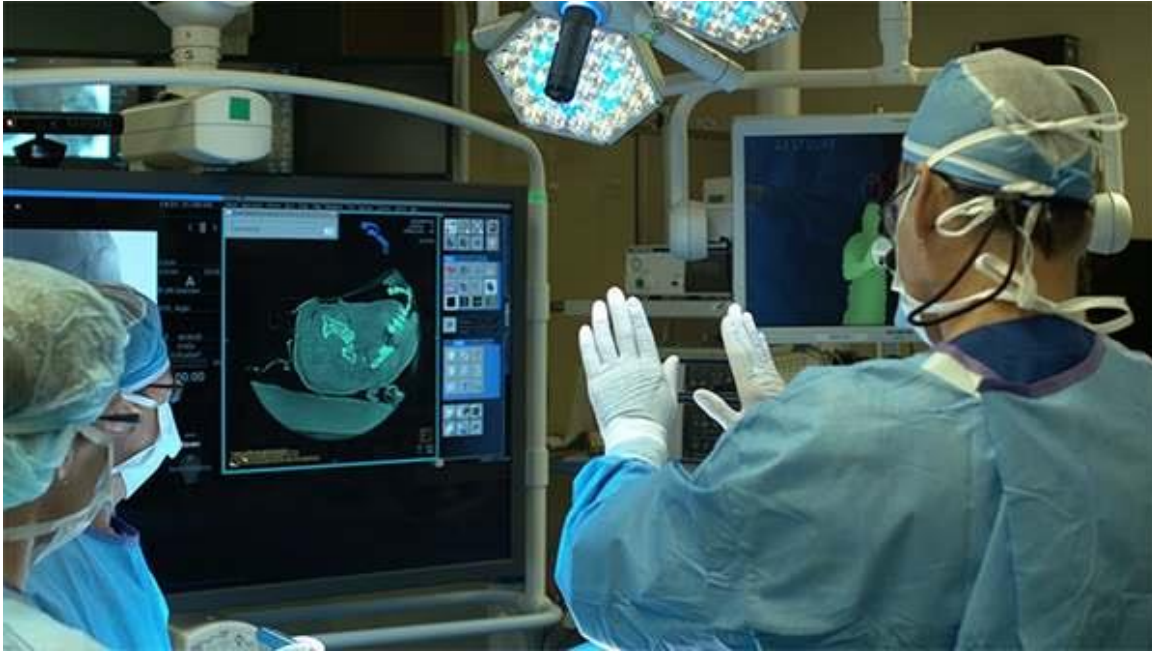
HEAD UP DISPLAYS



Eye tracking used to optimize AR head-up displays to keep images in sight.
Source: Panasonic

TRENDS: HEALTHCARE

GESTURE RECOGNITION



Near-IR sensing for gestures enable sanitary, touchless interfacing for medical environments.
Source: GestSure

NEAR-INFRARED LIGHT SOURCES

- *Benefits and Applications of LEDs and Lasers*



NIR LIGHT SOURCES

LIGHT-EMITTING DIODES

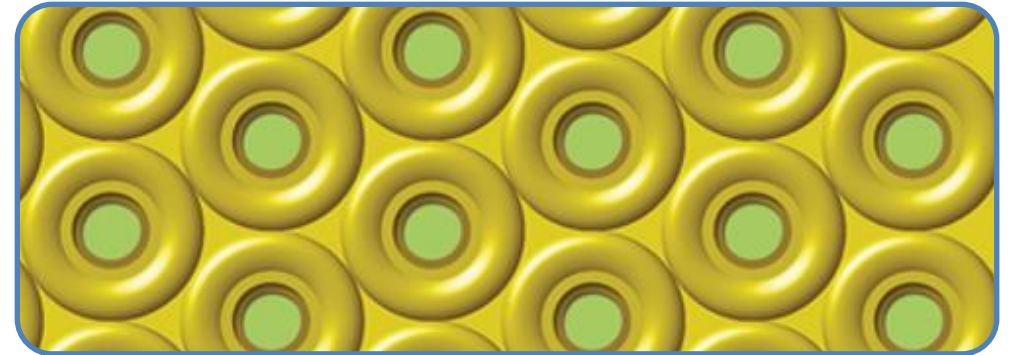


LEDs (or IREDs)

Typically used for:

- Short-range sensing
- Time of Flight (TOF)
- Illumination for 2D cameras

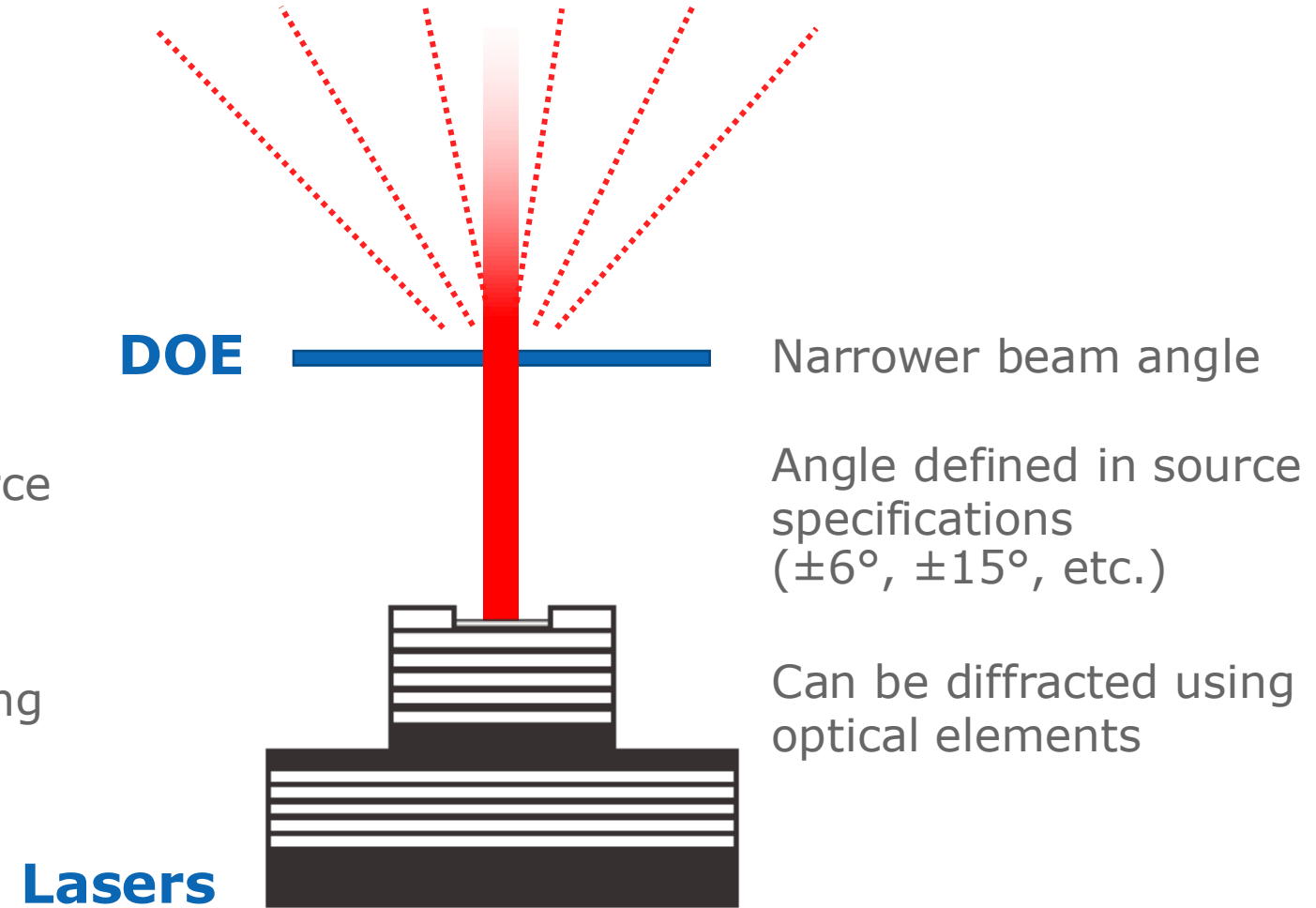
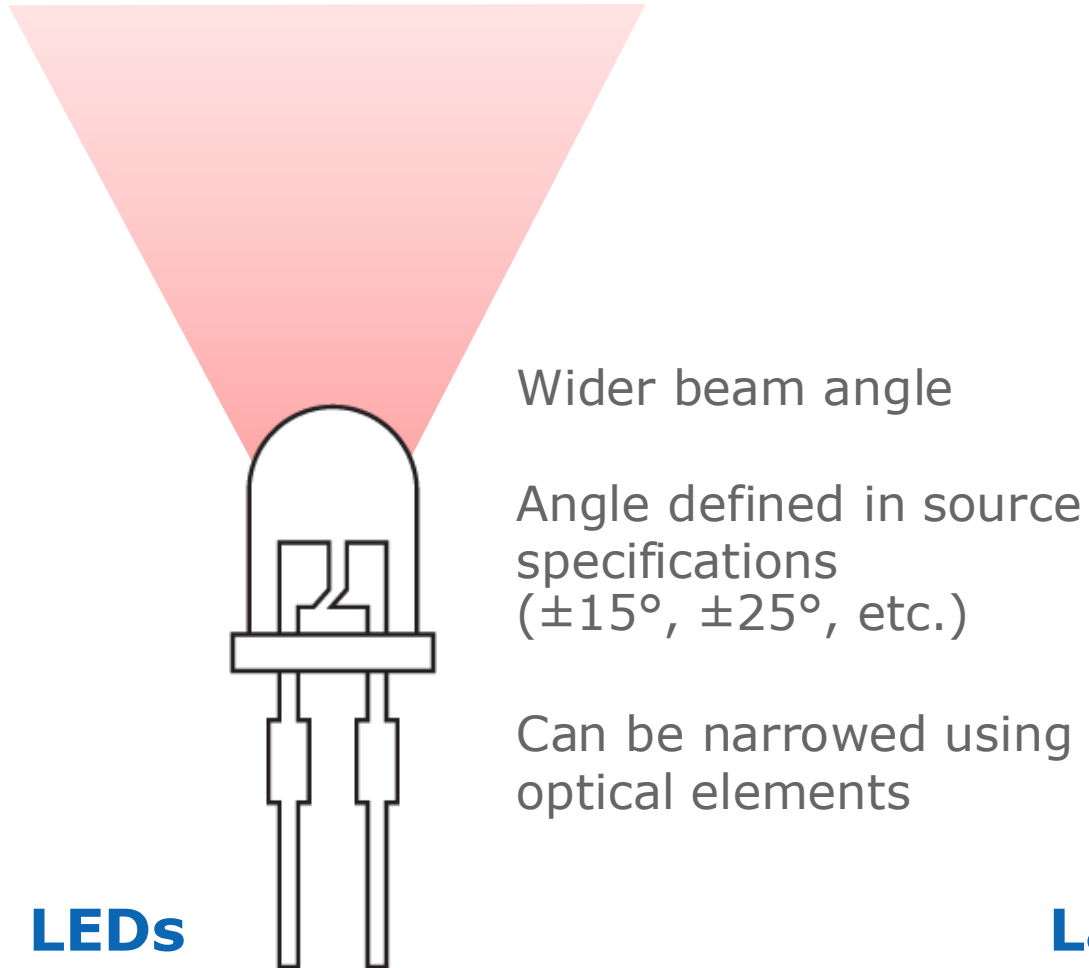
VERTICAL-CAVITY SURFACE-EMITTING LASER ARRAY

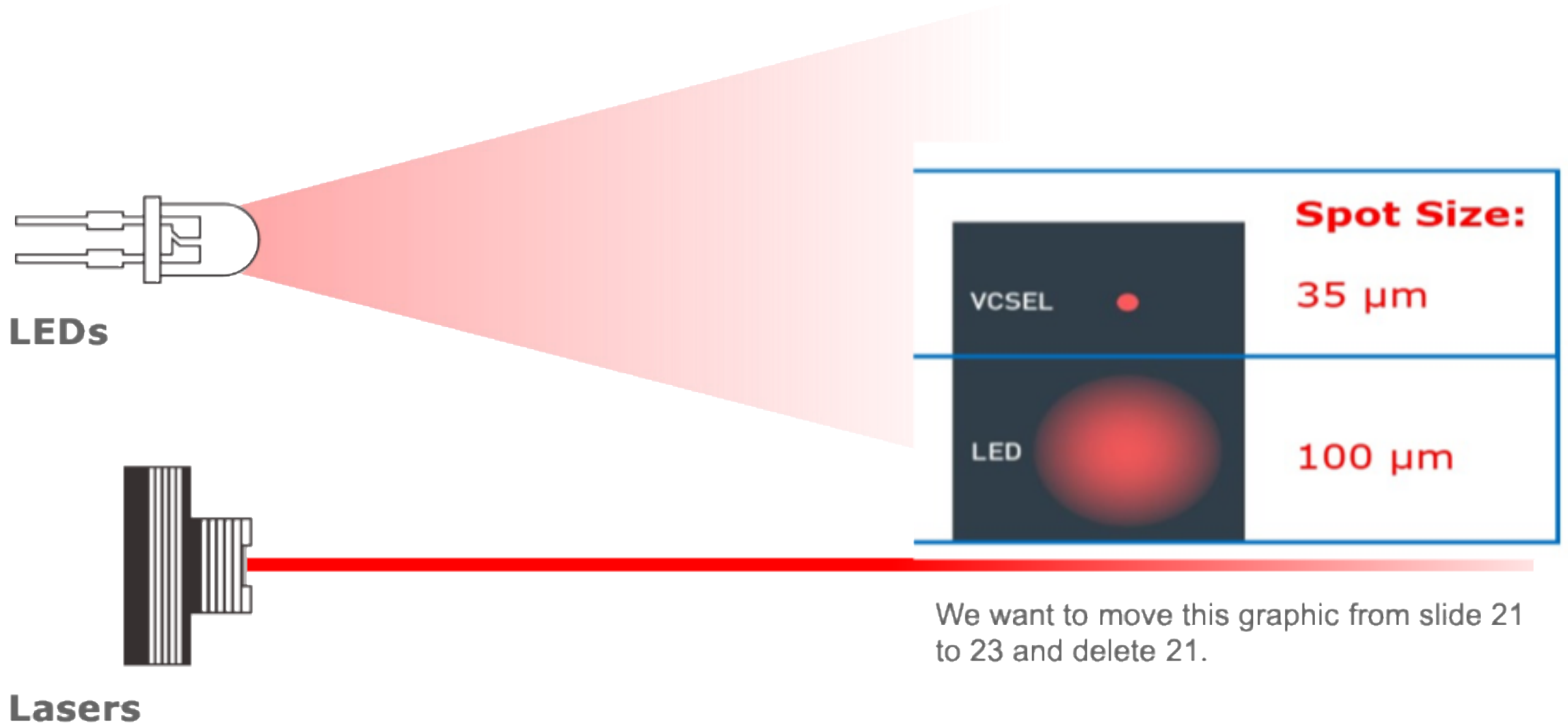


Lasers (VCSELs)

Typically used for:

- Long-range sensing
- Time of Flight (TOF)
- Pattern-based identification

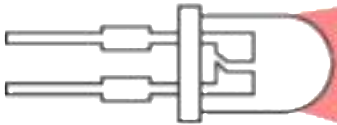




We want to move this graphic from slide 21 to 23 and delete 21.

Illumination

NIR LED with given
distribution angle



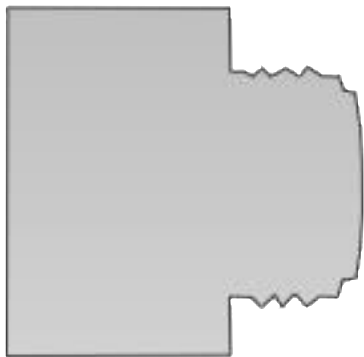
IR light beam



Reflected IR light



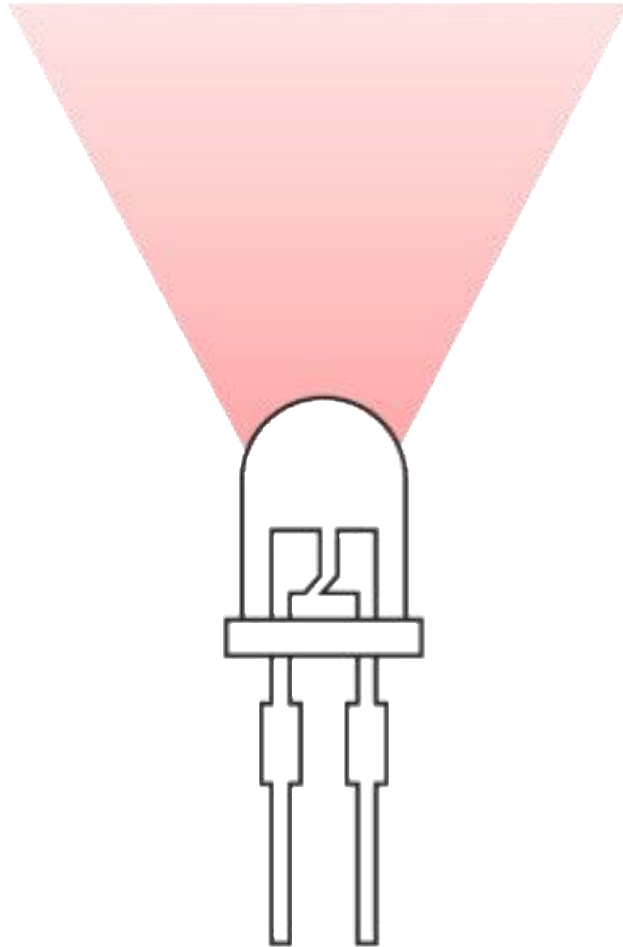
Camera with IR sensor



Target object

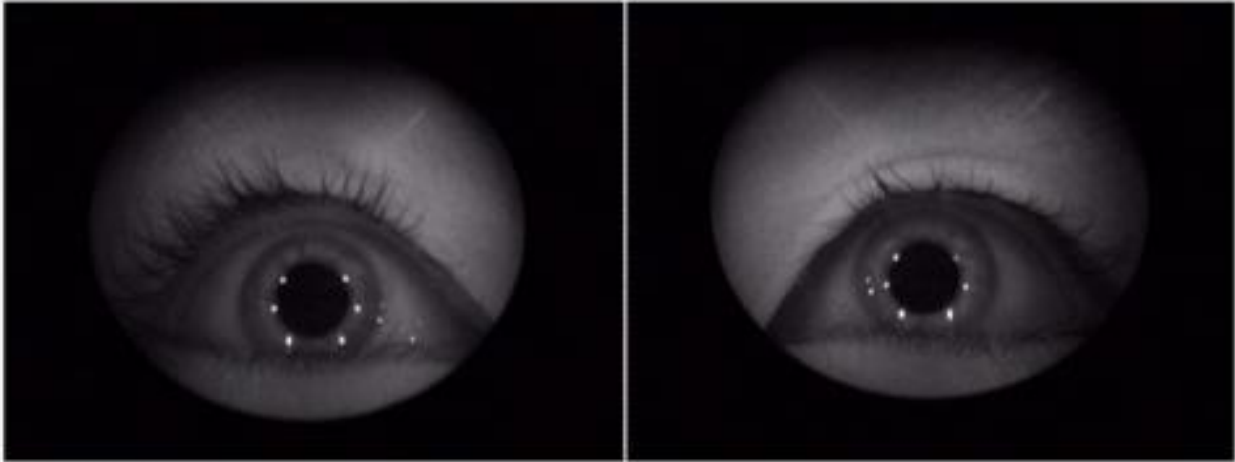


Example: LED Illumination



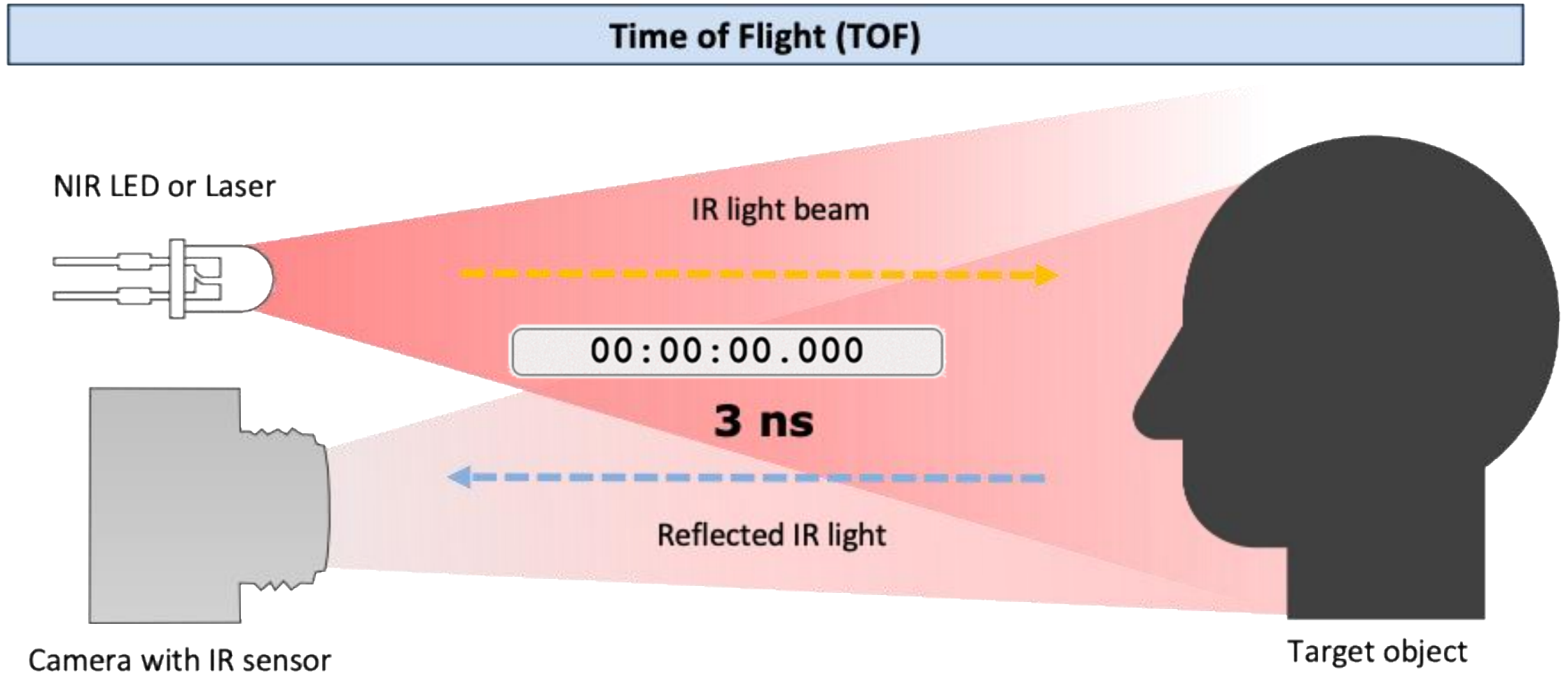
☒ Orientation		☒ Position		☒ Eye Gaze Vectors (Left/Right)			
X	-0.009953	X	0.017238	X	-0.064066	X	-0.017321
Y	0.958792	Y	0.098506	Y	0.026863	Y	-0.021797
Z	-0.265105	Z	-0.126884	Z	0.997584	Z	0.999612
W	0.101674			B	false	B	false
Tare Orientation		Tare Position		Calibrate			

☒ Eye Image View



☒ Position Image View

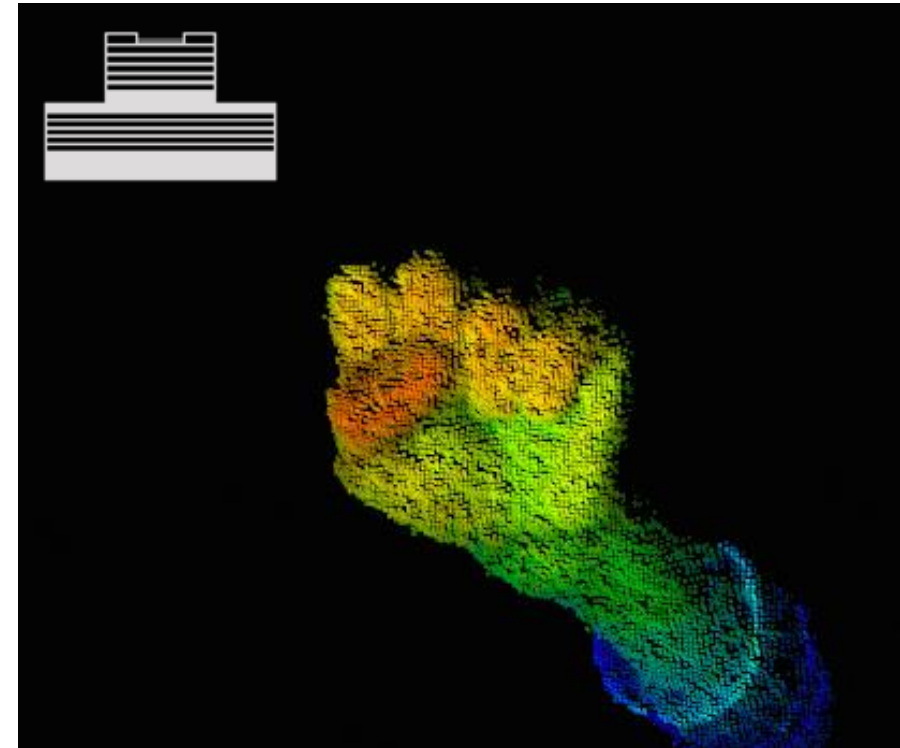
NIR LED illumination for eye tracking in an AR/VR headset. Source: [FOVE](#)



EXAMPLE: TIME OF FLIGHT (TOF)

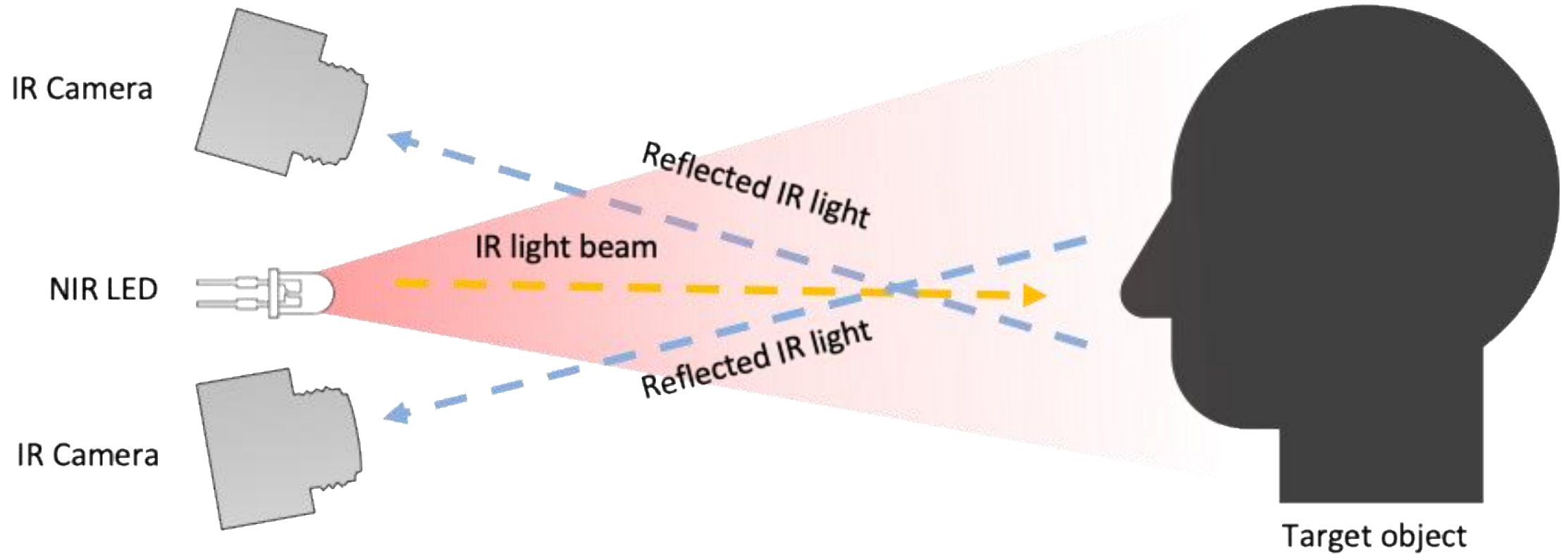


An illustration of a TOF application, using NIR LED light to flood the user's face for facial recognition. Source: [TechTheLead](#)



3D information gathered by NIR laser-based TOF sensing. Source: [PMD](#)

Stereo Vision



Example: Stereo Vision



Infrared L & R

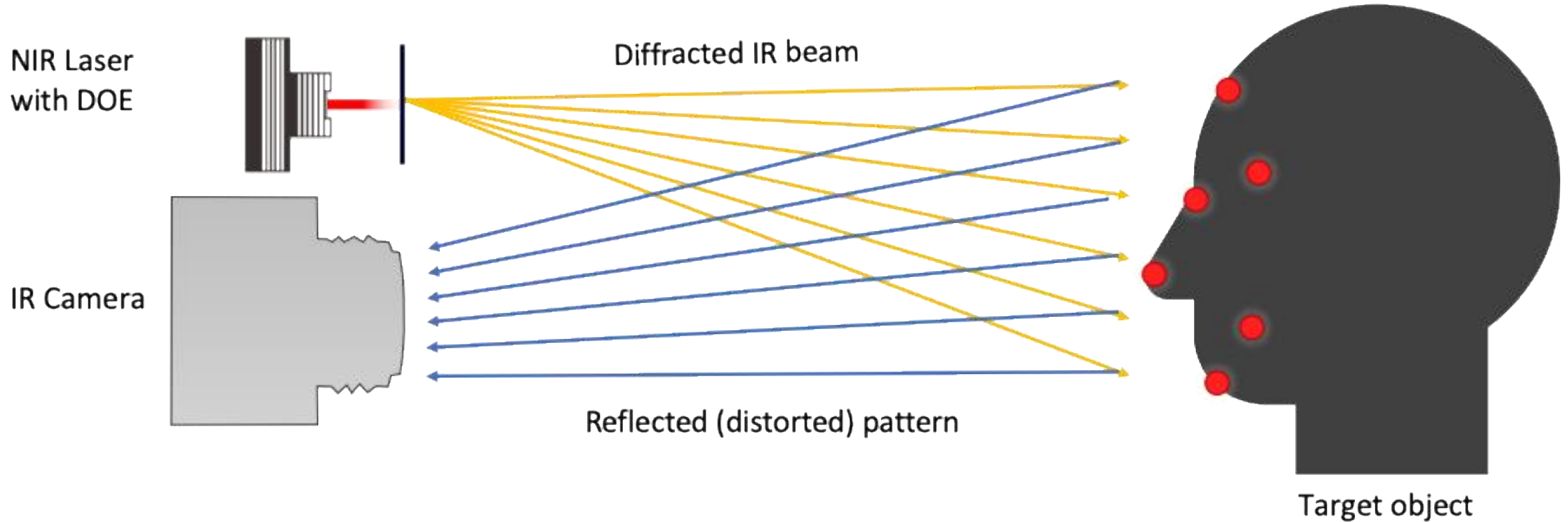


Depth

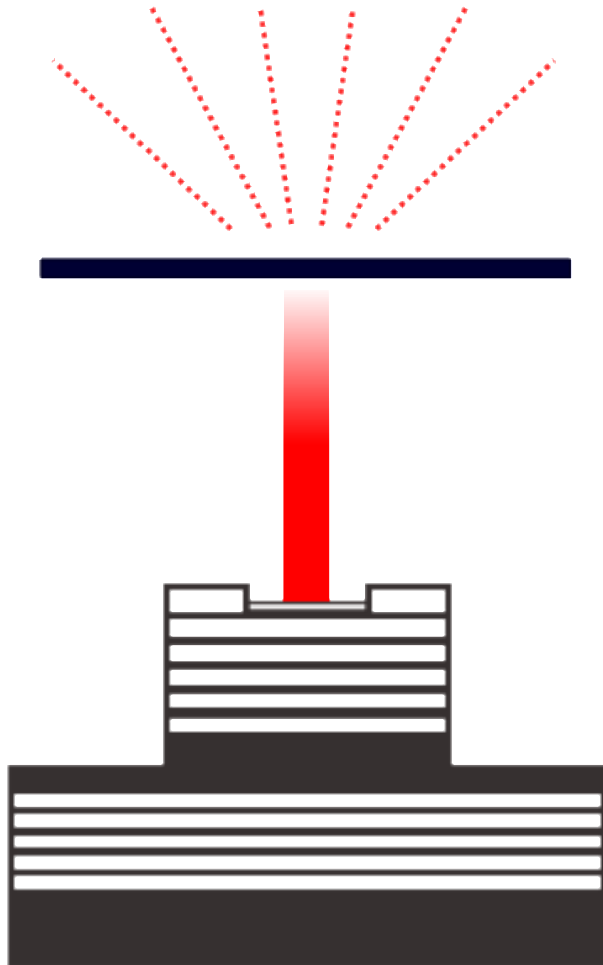


Intel® RealSense™ Depth Camera example. NIR laser light is captured by two IR cameras and combined to determine 3D object shape and depth information. Source: [Intel](https://www.intel.com/content/www/us/en/real-sense/depth-camera.html)

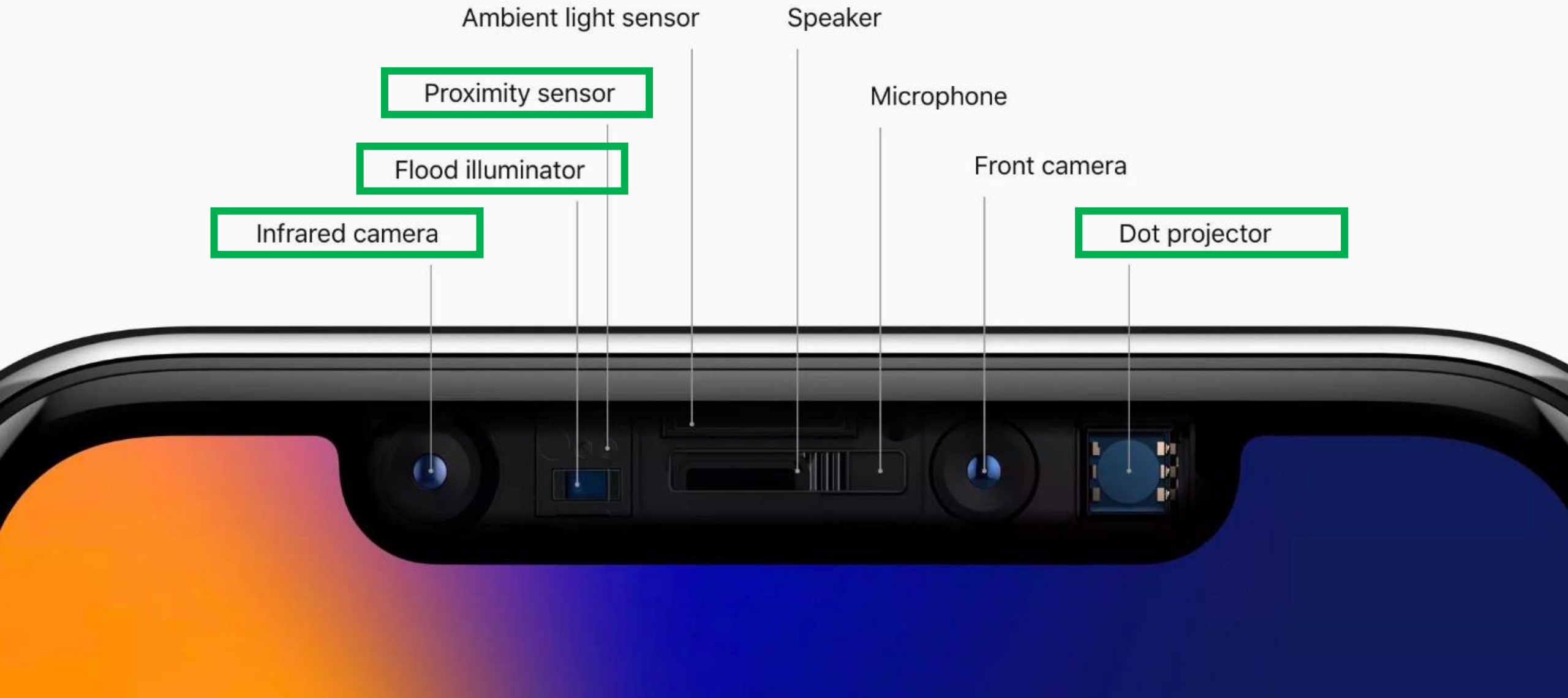
Structured Light Patterns



Example: Structured Light Patterns



All of This in Your Pocket



PERFORMANCE CONSIDERATIONS

Key Qualities of Near-IR Sources for Sensing

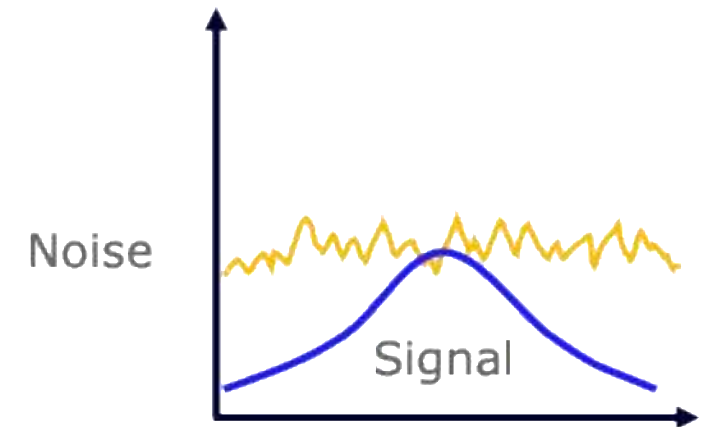
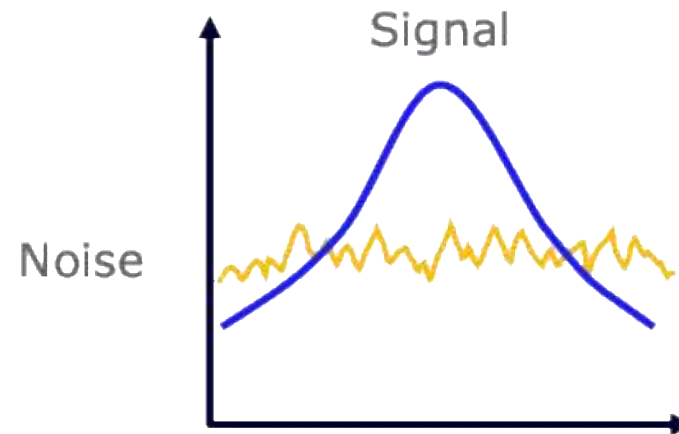
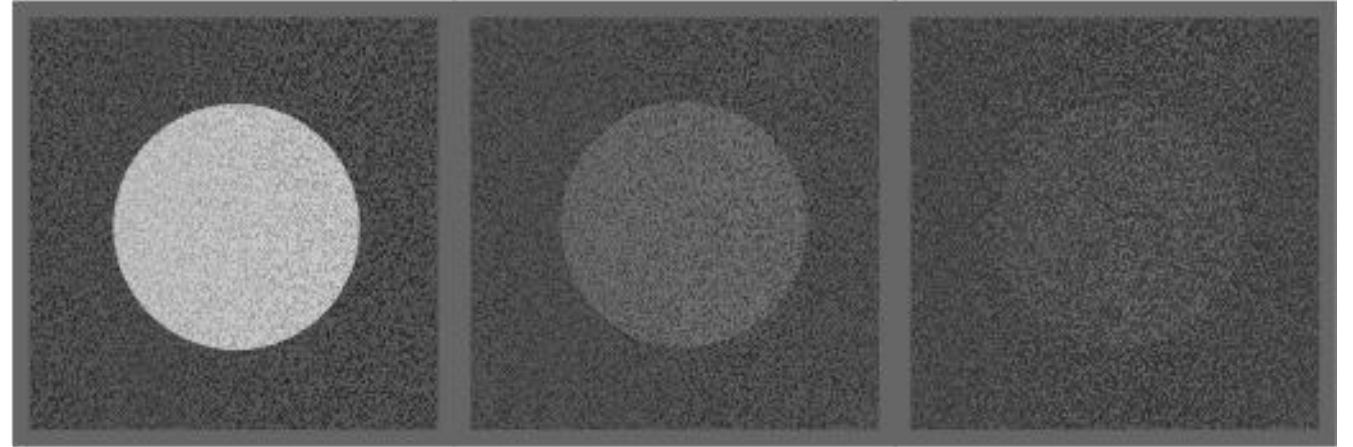
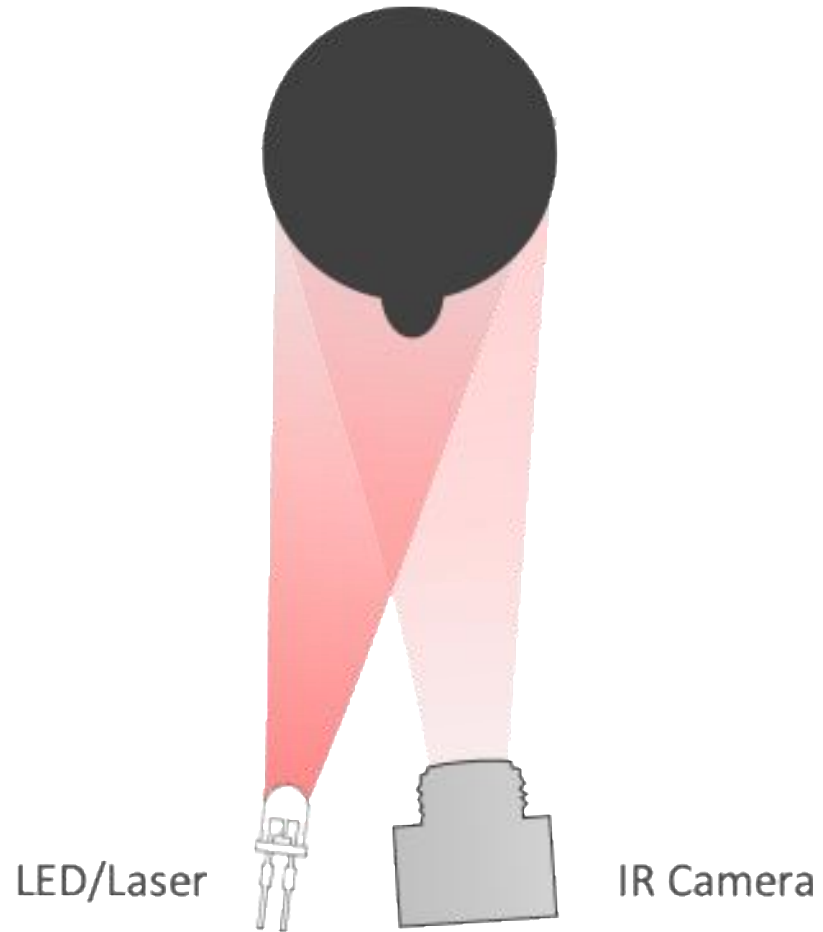
PERFORMANCE INDICATORS

Does the device provide enough intensity for sensors to work optimally?

Does the device provide too much light for the human eye to receive safely?

Is the scope or pattern of the NIR light optimized for the application?





LEDs

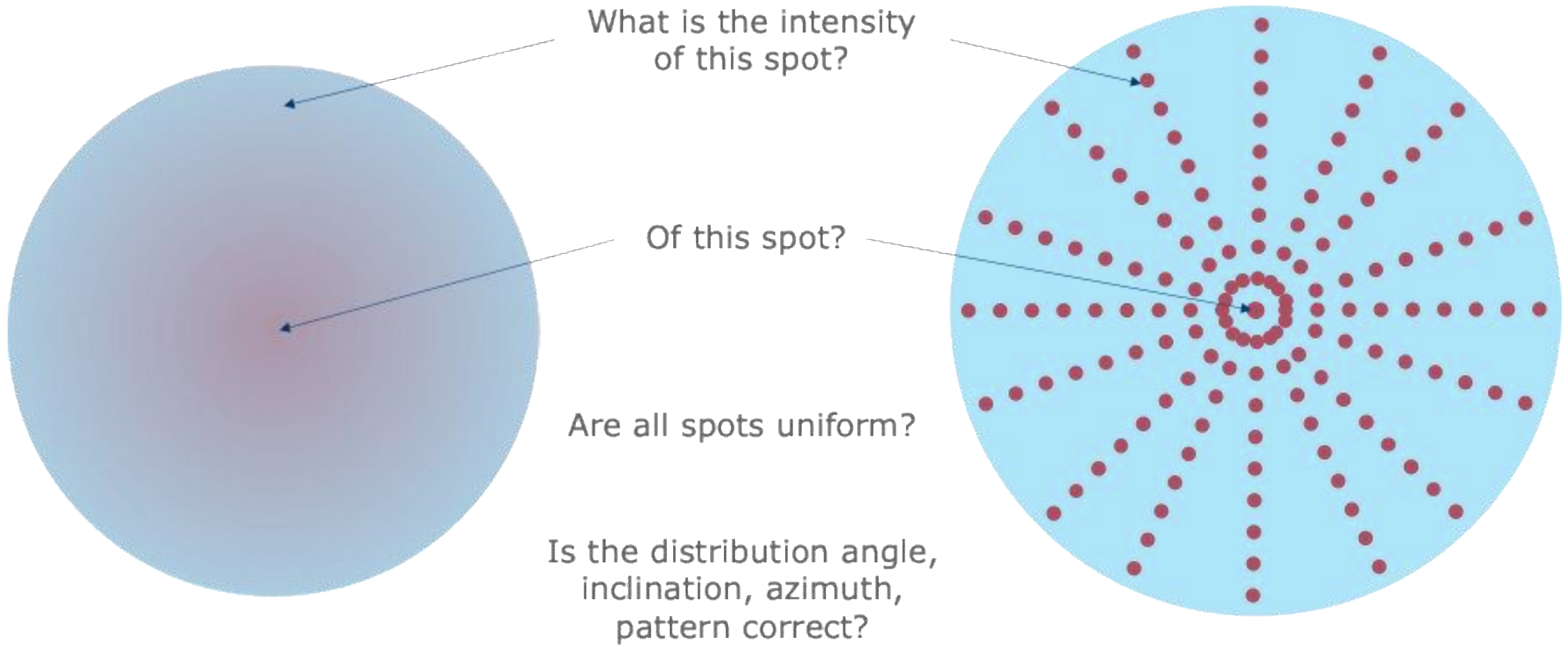
- Considered “intrinsically safe”

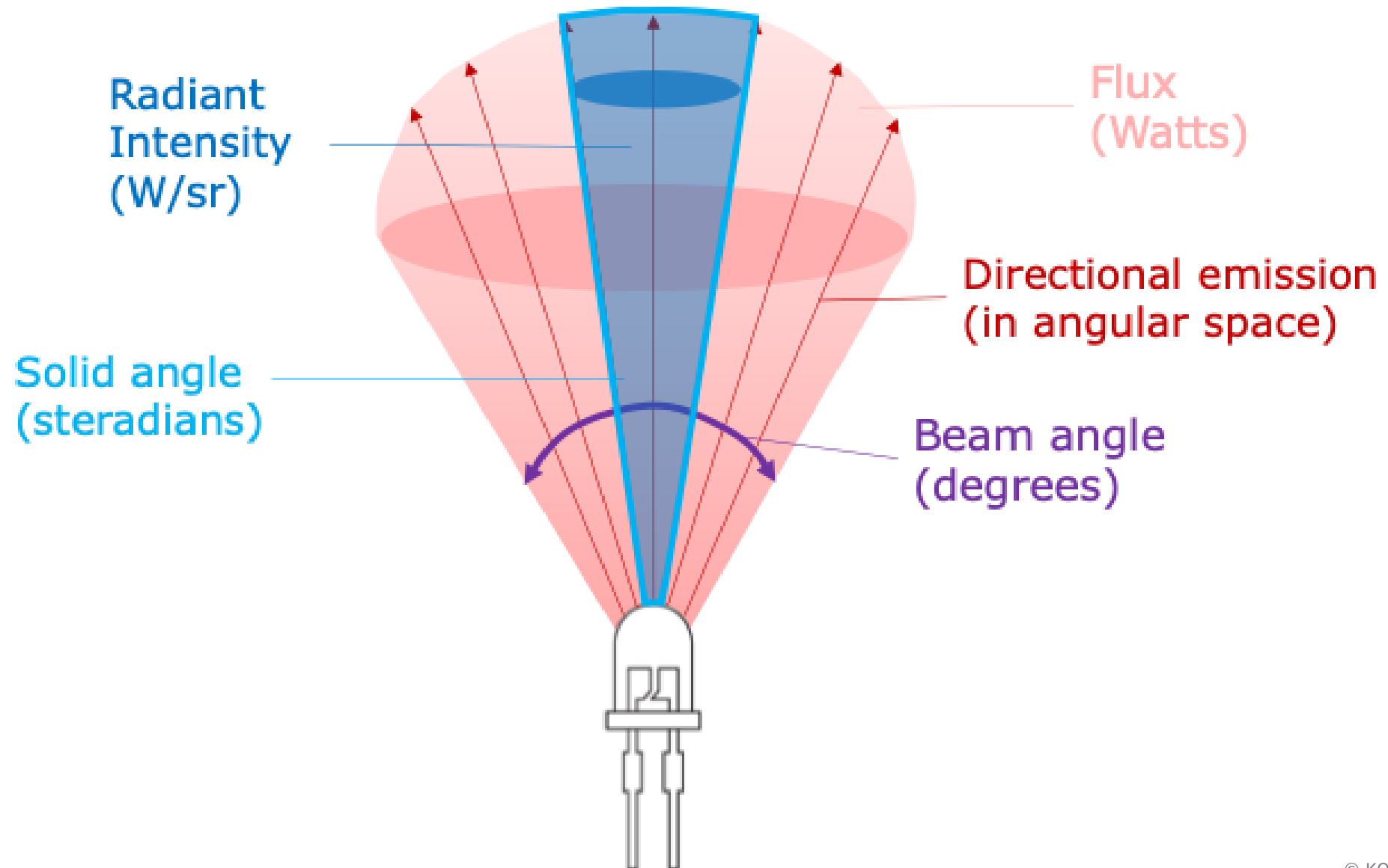
LEDs

- IEC/EN 60825-1 (read more)
 - Sets maximum permissible exposure (MPE) limits for classes of light sources
 - Dependent on wavelength, exposure time, timing of the source, and source geometry

Measure total power (radiant flux, W) of a distribution/pulse and power at each point (angle, dot) (radiant intensity, W/sr) in the distribution to ensure safe tolerances







MEASURING NEAR-IR LIGHT SOURCES

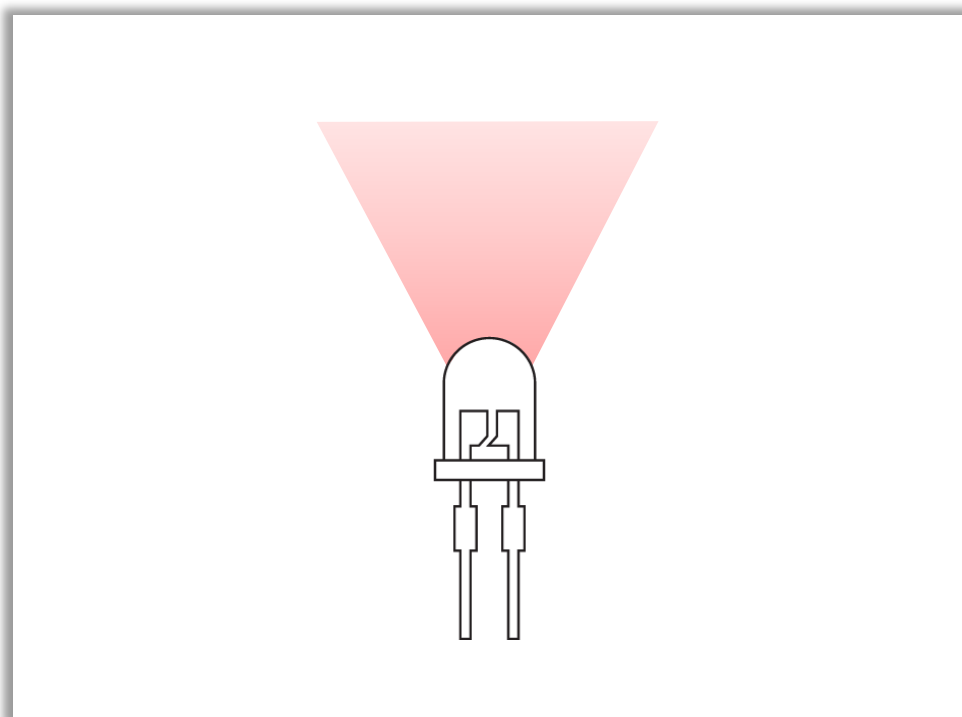
Ensuring Performance of All Lighting Geometries

MEASUREMENT BASED ON LIGHT GEOMETRY

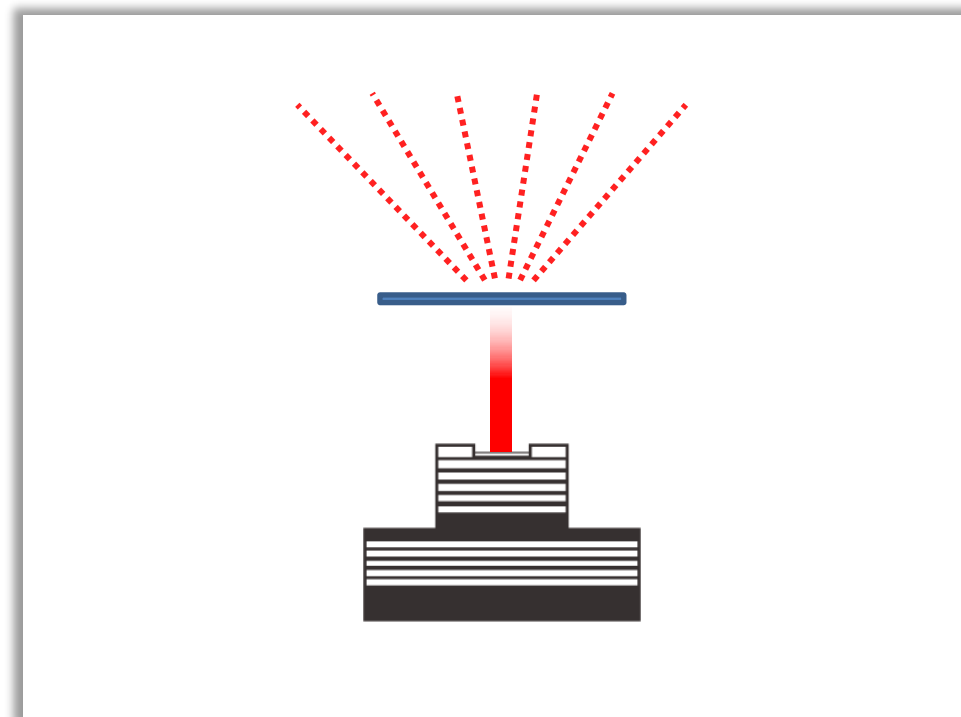


MEASUREMENT SOLUTIONS THAT ADDRESS MULTIPLE GEOMETRIC EMISSION SCENARIOS

BROAD ANGULAR DISTRIBUTIONS



STRUCTURED LIGHT PATTERNS



SOLUTION PORTFOLIO SNAPSHOT

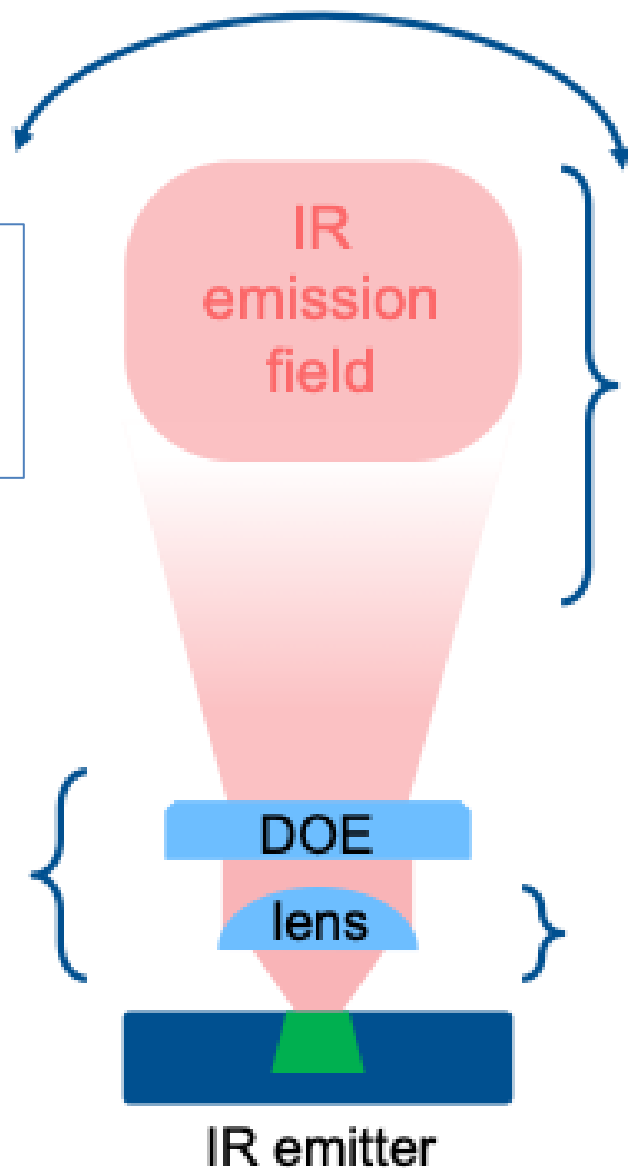
3D MEASUREMENT

- Complete spatial radiation profile with high angular resolution



1D MEASUREMENT

- LIV (vs. temperature)
- Spectral analysis (I_{peak}, FWHM)
- Time-resolved pulse analysis (ns-μs)
- Wide measurement range from low to high illuminance
- Improved work efficiency by high-speed measurement



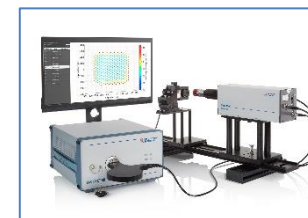
2D MEASUREMENT FAR-FIELD

- Beam profile
- Radiant power distribution
- Eye-safety evaluation

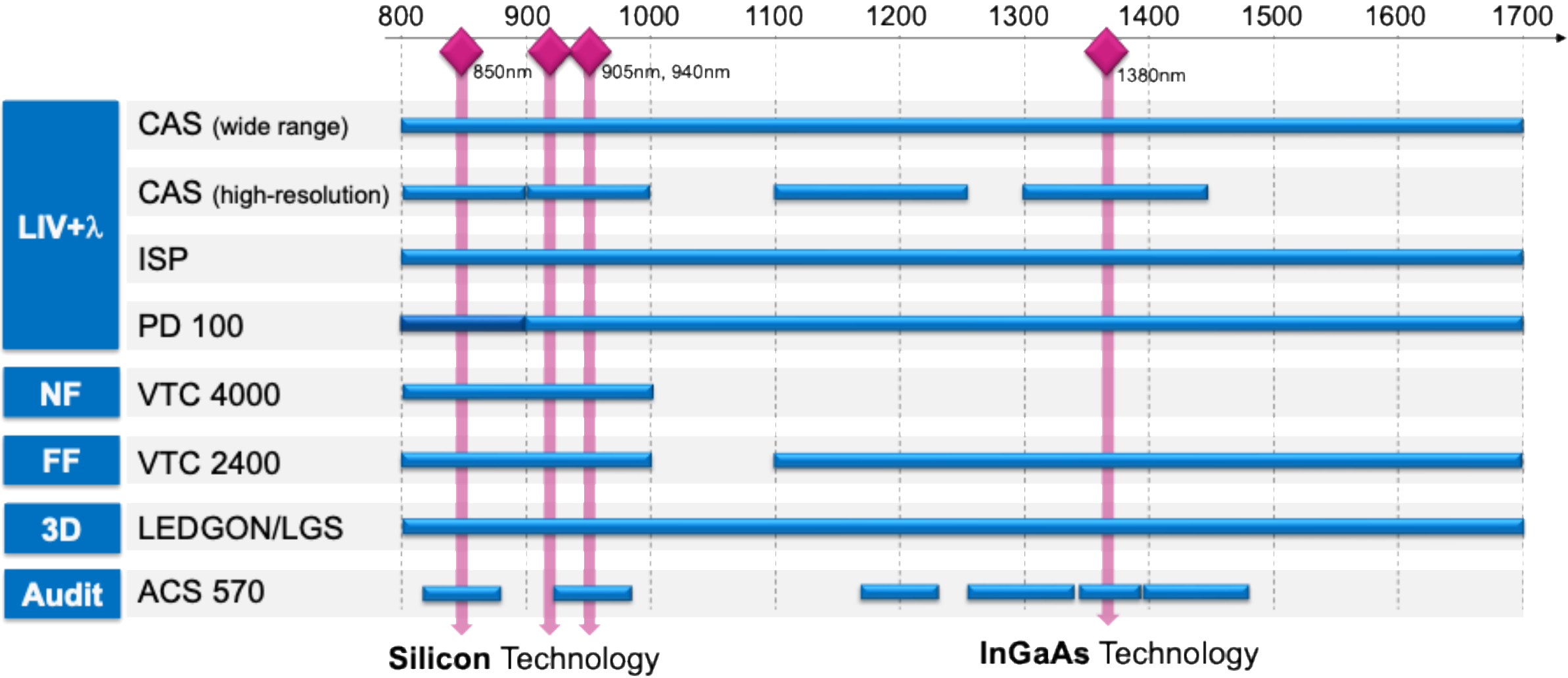


2D MEASUREMENT NEAR-FIELD

- Single emitter analysis
- Relative and absolute radiant power
- Divergence, M², uniformity
- Polarization properties



SOLUTIONS BY WAVELENGTH



EMITTERS TO DOE APPLICATIONS



CAS + ISP: COMPREHENSIVE SPECTRAL ANALYSIS

- **Principle:** Array spectrometer with integrating sphere
- **Wavelength range:** 200-1700nm (different models)
- **Optional:** Sphere diameter ranging from 75mm to 250mm
- **Scope:** Radiant power, spectral quantities (FWHM, I_{peak},...)
- **Highlight:** High-resolution spectrometer with FWHM < 0.1nm (<0.75nm SWIR)
- **Highlight:** Multi-port ISP allows modular system configuration



PD + ISP: FAST LIV TESTING

- **Principle:** Photodiode with integrating sphere
- **Wavelength range:** 400 – 1700nm
- **Optional:** 1.4 GHz InGaAs photodiode for ns pulse testing
- **Scope:** Radiant power, time-resolved pulse analysis
- **Highlight:** TE-cooled photodiode for high repeatability
- **Highlight:** Self absorption correction (SAC) considers DUT reflectivity



NEAR-INFRARED INTENSITY LENS

SOLUTION COMPONENTS



NIR INTENSITY LENS

Integrated optical component

ProMetric® Y16

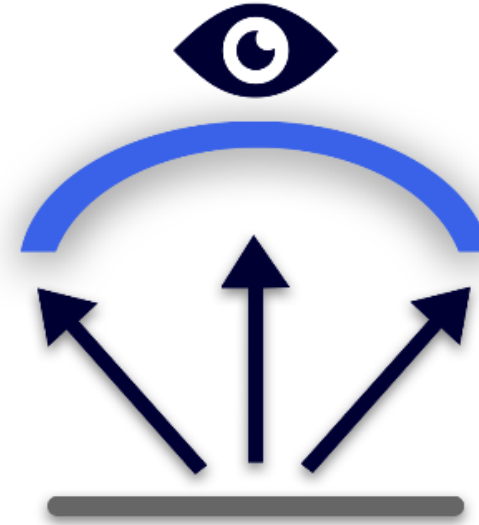
16-megapixel imaging radiometer



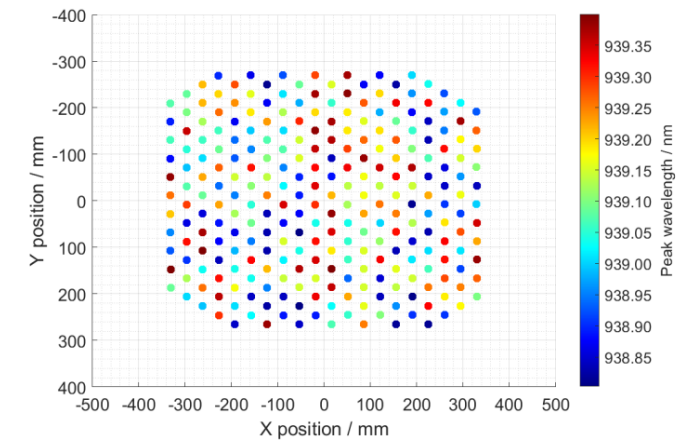
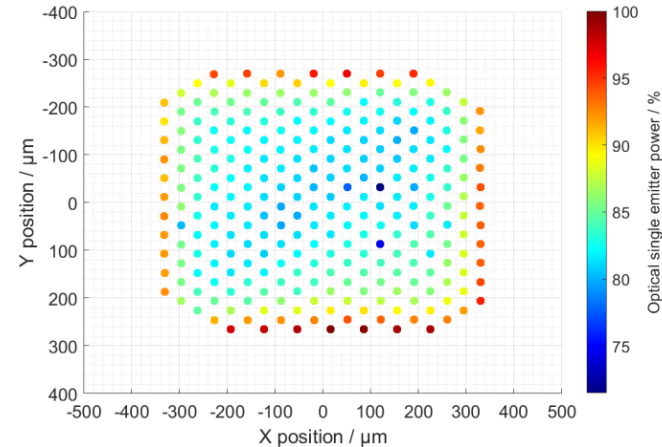
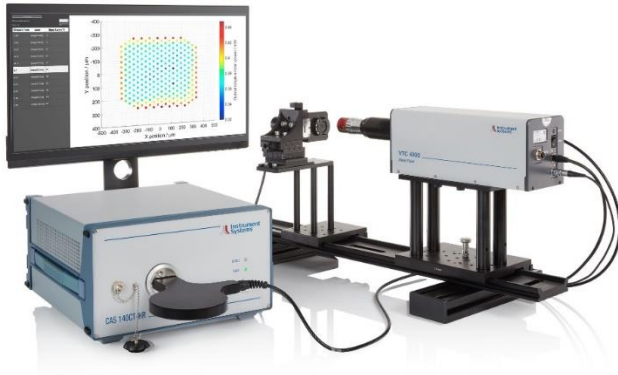
*Lens and radiometric imaging system
integrated to measure 850/940 nm light
sources across angles of ± 70 degrees*

INSTANT MEASUREMENTS

- Using Fourier optics, lens solutions captures a full cone of data in a single measurement
- No need to rotate photodetector or source (laser, LED) to capture distribution of angular light
- Simultaneously measure all angles to $\pm 70^\circ$
- Angular resolution to $\sim 0.05^\circ$ per image sensor pixel



NEAR-FIELD ANALYSIS



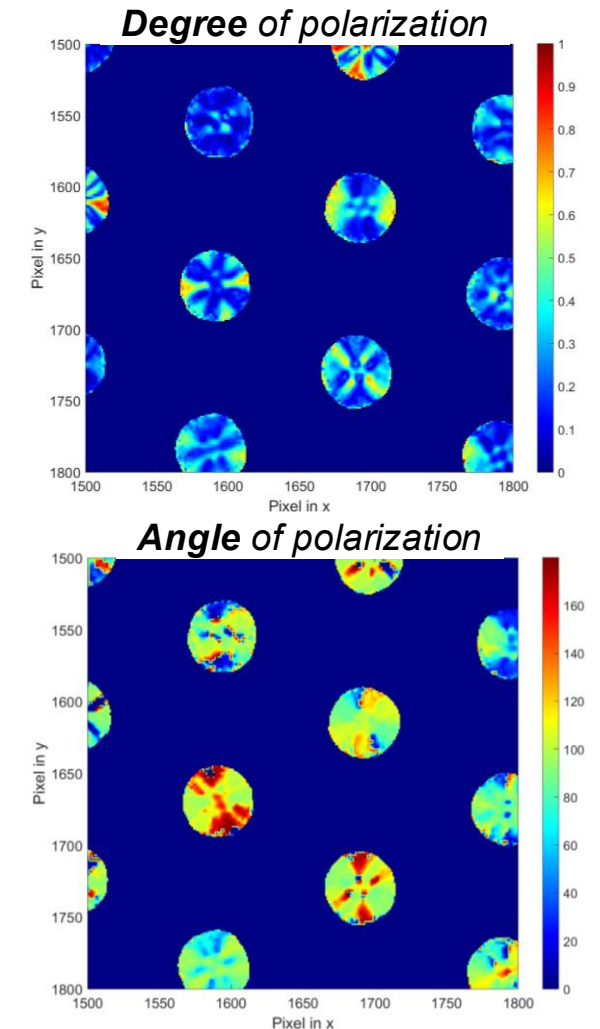
Near-field VTC 4000: One-shot single-emitter analysis

- **Principle:** 2D camera with microscope objective
- **Wavelength range:** 910 - 980nm
- **Optional:** x/y scanning stage for extended field-of-view
- **Optional:** fiber output port for spectral analysis with spectrometer
- **Scope:** Radiant power, M^2 , beam waist, focus position, wavelength, FWHM, ...
- **Highlight:** Polarization analysis (see next slide)

HIGHLIGHT: POLARIZATION ANALYSIS WITH VTC 4000

- Most VCSEL are not designed to emit in a single polarization state
- Using a specific design, e.g. polarization-stabilizing gratings, a controlled polarization can be realized
- Polarized IR illumination is expected to show higher efficiency enabling smaller components

The VTC 4000 near-field camera allows measuring the degree & angle of polarization for each emitter (“one-shot” measurement)



FAR FIELD APPLICATIONS



CL-700A



ILLUMINANCE SPECTROPHOTOMETER

LOW-ILLUMINANCE AND HIGH-SPEED
MEASUREMENT OVER A WIDE WAVELENGTH RANGE



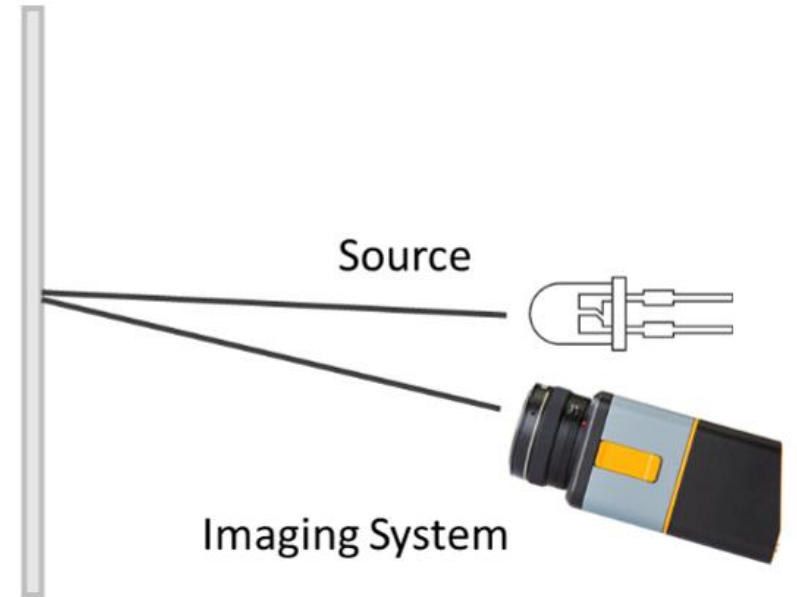
1. **Wide wavelength range:** Measure across visible to near-infrared wavelengths
2. **Wide illuminance range:** Measure from ultra-low to high illuminance
3. **High-speed measurement:** Improve efficiency with fast measurement
4. **Simultaneous multi-point measurement:** Measure near-field and far-field
5. **Compact, flexible design:** Use handheld or integrate into equipment
6. **Easy-to-use software:** Simplify measurement and data visualization

BEAM PATTERN MEASUREMENTS

IRRADIANCE ON A WALL:

- Cast dot pattern on a wall/screen and measure with imaging system
- Verify dot position against a target pattern or defined coordinates
- Simple pass/fail on pattern match

Projection Screen



GONIOMETER

LEDGON: Benchtop Goniometer

- **Principle:** 2-axis gonio-unit with spectrometer and optical probe
- **Wavelength range:** 200-1700 (depending on spectrometer model)
- DUT size from single emitter to small modules (<0.7kg)
- Angular resolution < 1° and full 180° measurement angle
- **Scope:** Radiant intensity distribution, radiant flux, spectral quantities
- **Highlight:** Light proof housing for easy lab integration

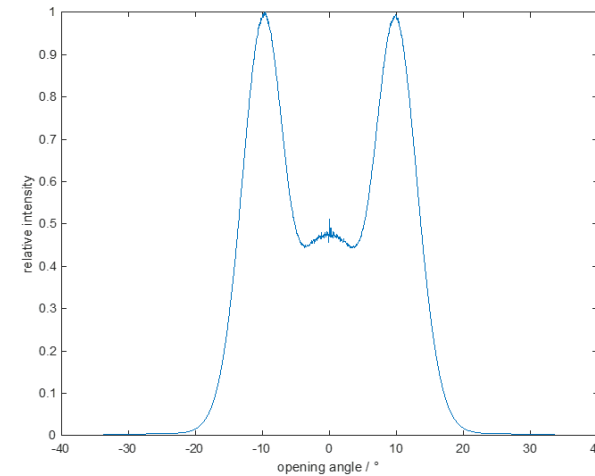
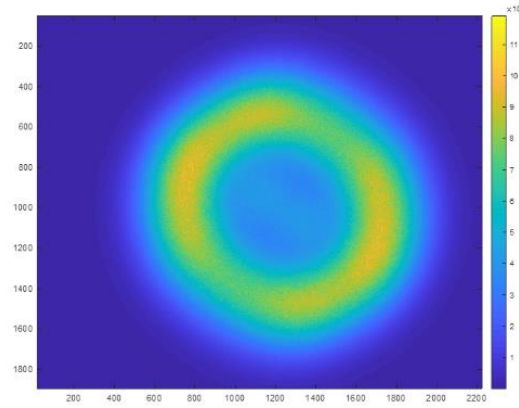
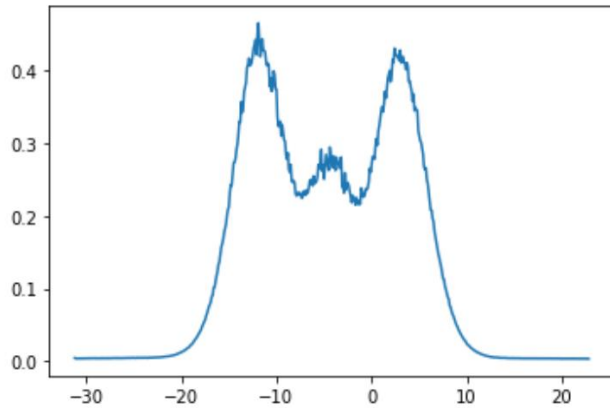


LGS Series: Reference station

- **Principle:** 2-axis gonio-unit with spectrometer and optical probe or photometer
- **Wavelength range:** 200-1700 (depending on spectrometer model)
- DUT size from single emitter to large modules (< 8kg)
- Angular resolution < 0.01° and full 180° measurement angle
- **Scope:** Radiant intensity distribution, radiant flux, spectral quantities
- **Highlight:** Fully automated high-resolution goniometer



FAR-FIELD ANALYSIS



Auto detection for highest intensity within area

Far-field VTC 2400: Beam profiling

- **Principle:** 2D camera with transparent panel
- **Wavelength range:** 800 – 1000nm
- **Panel size:** Standard 100x100mm² (other sizes on request)
- **Optional:** Lightproof production housing
- **Scope:** Radiant power, beam profile, hot spot detection
- **Highlight:** Eye-safety analysis in LumiSuite Software
- **Highlight:** Traceable radiometric calibration



MEASUREMENT SOFTWARE



TT-NIRI™ Test Suite for NIR Light Source Analysis



Test Library

TT-NIRI includes tests for near-infrared (NIR) laser and LED Measurement:

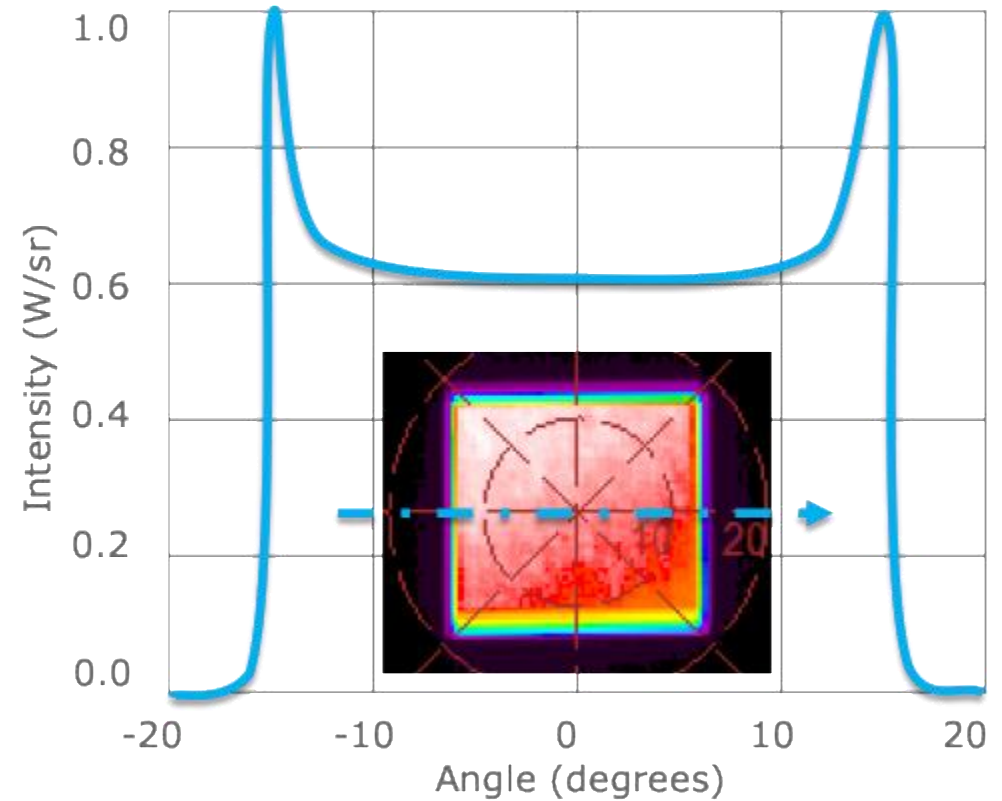
- Total Flux (mW or W)
- POI Total Power
- Max Power
- Pixel Solid Angle
- Dot Source Analysis
- Flood Source Analysis
- Points of Interest
- Image Export

Captures highly accurate emission measurements reported in radiant intensity (as a function of angle). Dot Source Analysis automatically outputs CSV files containing data for the entire sample, data for each region of interest, and data for each dot.

FLOOD SOURCE ANALYSIS

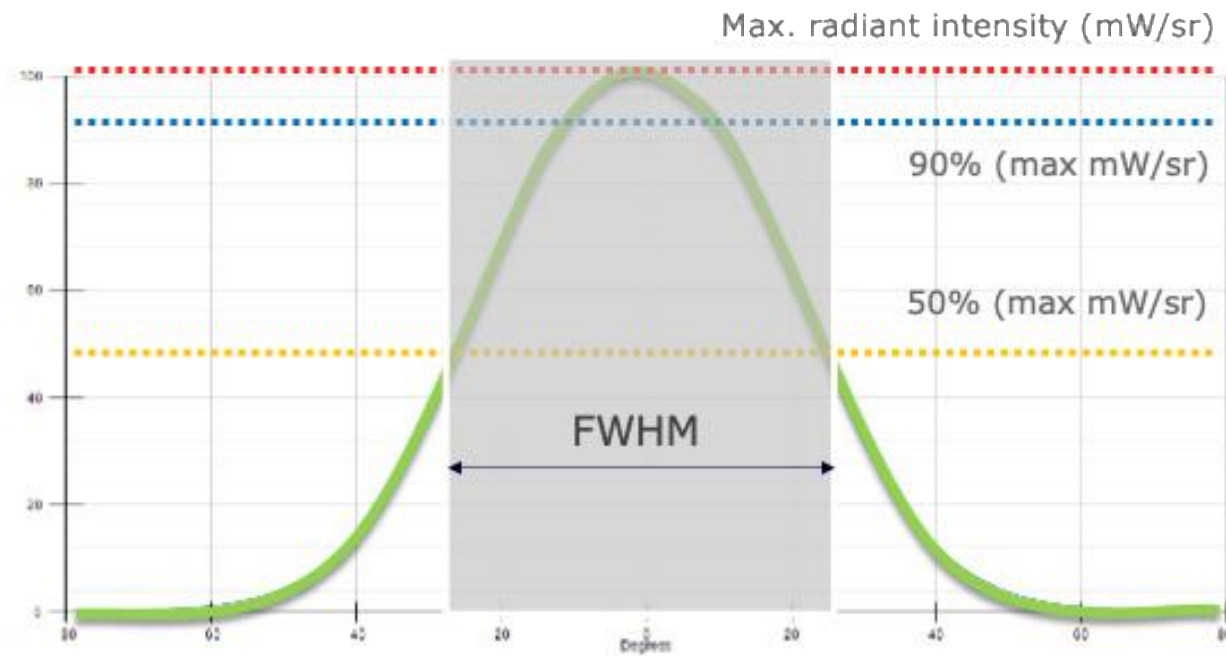
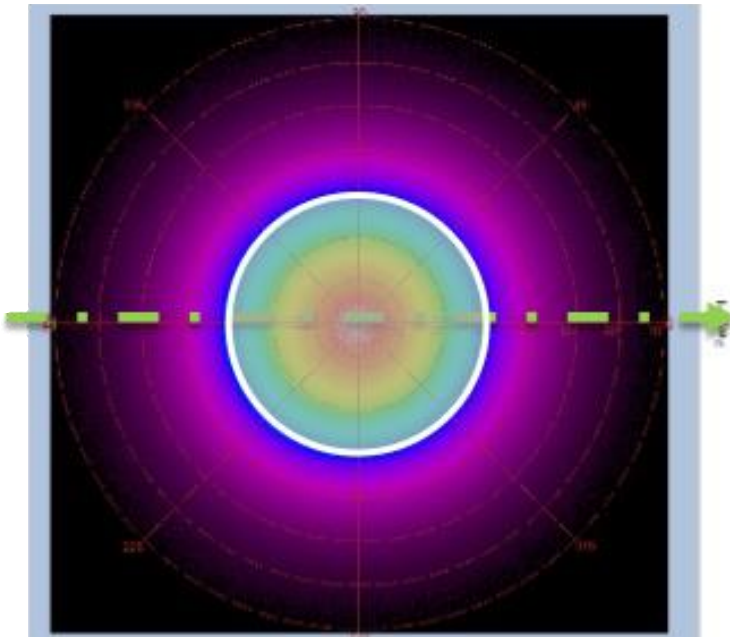
Analyze distributions:

- Uniformity across angular emissions (intensity at each degree)
- Center values
- Angular fall-off
- Hot-spots

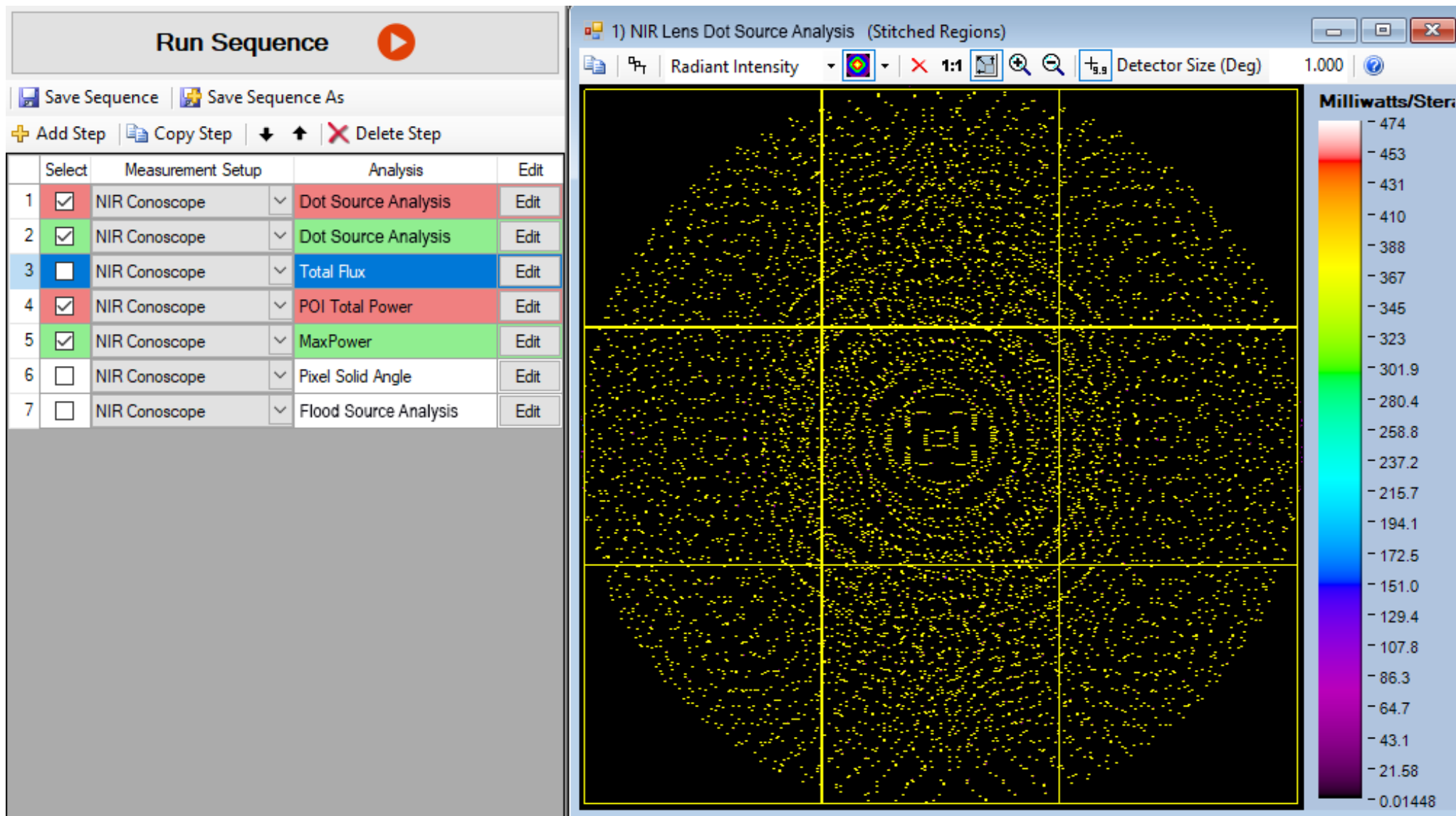


ANGULAR DISTRIBUTION MEASUREMENT

Full-width half-max (FWHM) of the angular cross-section defines the primary area for intensity measurement.

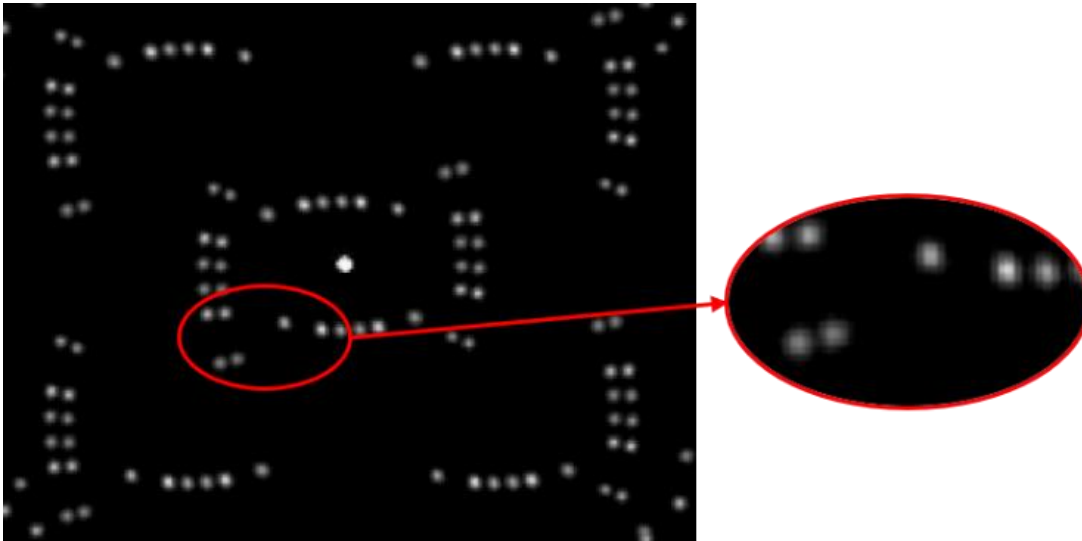


DOT SOURCE ANALYSIS

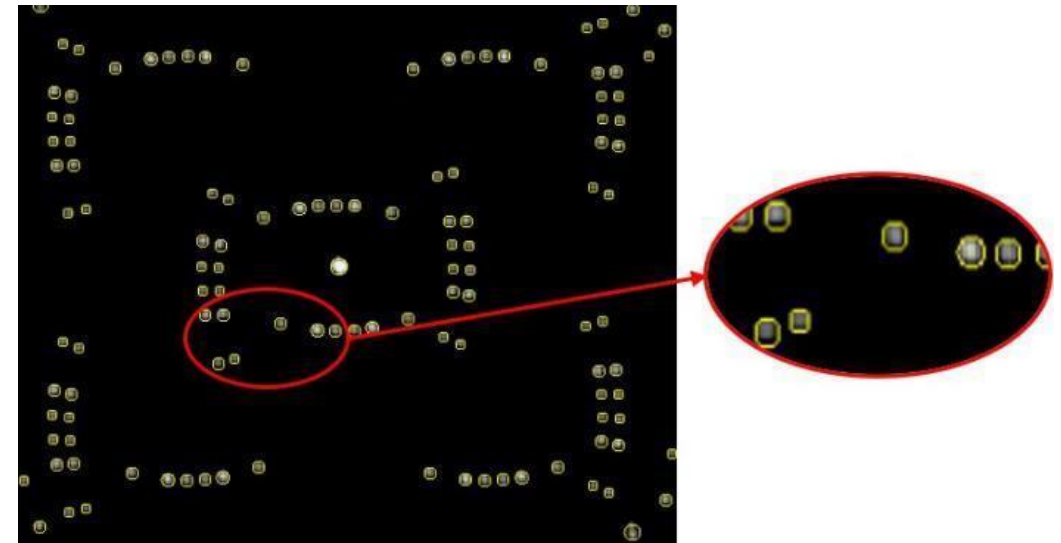


DOT SOURCE ANALYSIS

SOFTWARE AUTOMATICALLY DEFINES POINTS OF INTEREST



BEFORE ANALYSIS



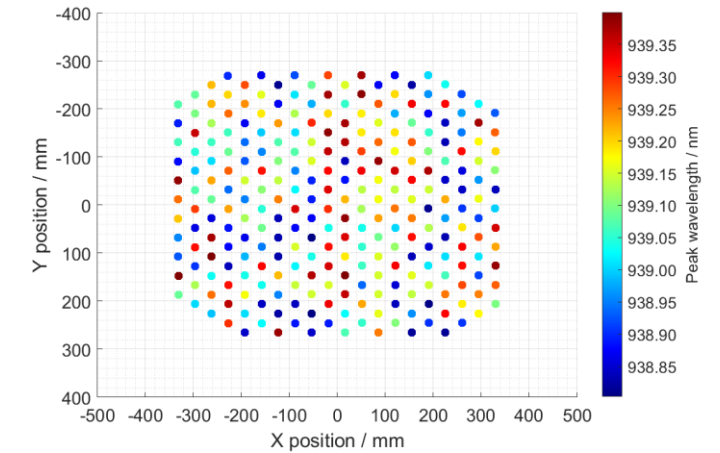
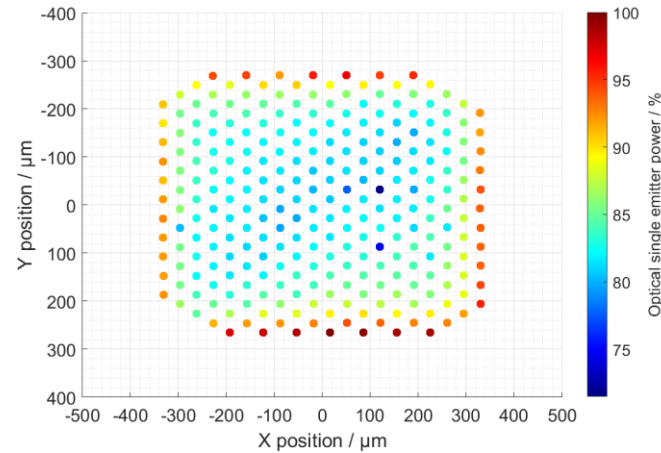
AFTER ANALYSIS

VTC SOFTWARE



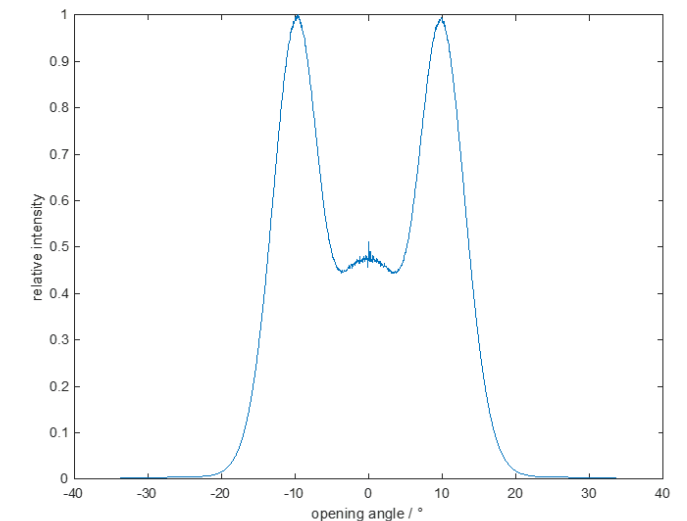
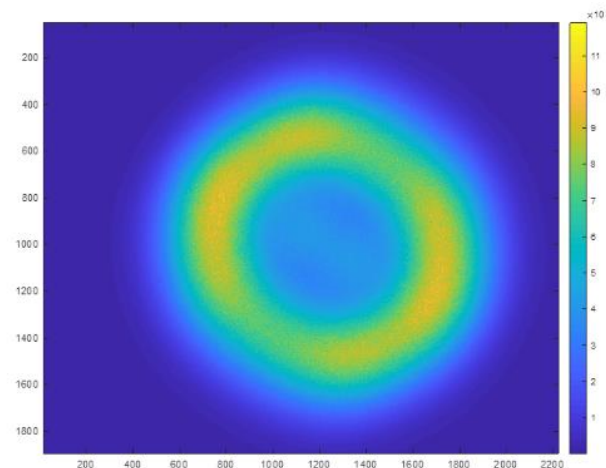
Single emitter analysis

- x/y position determination
- Total power
- Polarization analysis
- Diameter in focus position
- Focus position
- NA, M^2
- Peak wavelength



Beam profiling

- Total power
- Irradiance measurement
- Second moment, D86
- Laser eye safety relevant power (7mm aperture @100mm distance)



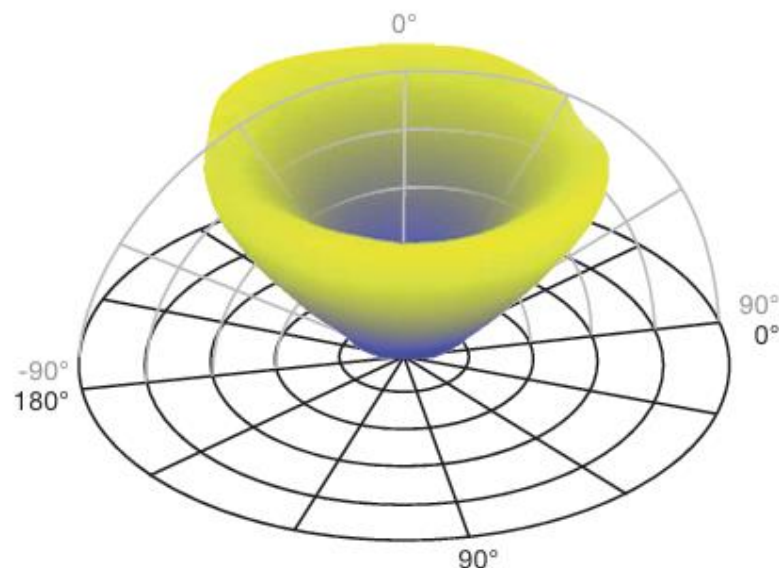
LEDGON 100 / LGS 1000

CONTROL AND EVALUATION WITH SPECWIN PRO

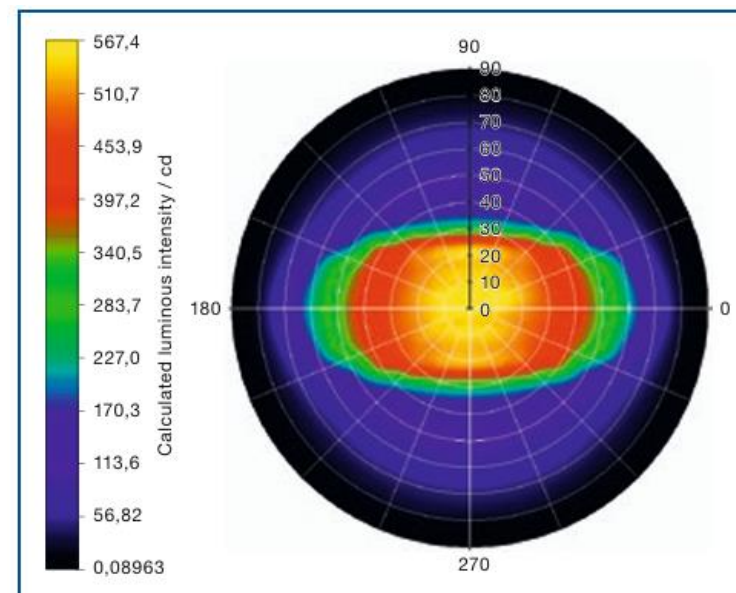


Sequence mode allows the radiation pattern of the test specimen to be recorded for the two spatial axes (theta and phi) at equidistant angular increments.

Test series mode permits free definition of test sequences, i.e. measurements at any definable sequences of angular positions.



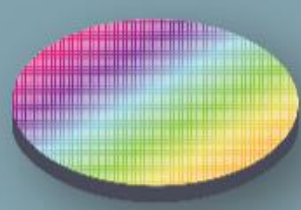
SpecWin Pro 3D radiation pattern



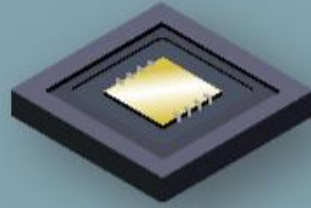
Intensity distribution in spherical display

ACROSS THE VALUE CHAIN

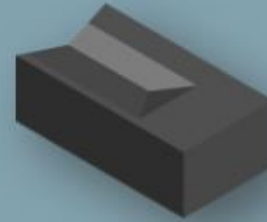
FROM R&D TO PRODUCTION



Wafer



Chip Package



Final System
(LiDAR / Phone / etc.)

Capture & compare measurement data to ensure development accuracy

- Characterize sources/component in the lab for engineering and development
- Use R&D data as benchmark during production for quality control
- Transition to faster takt-time solutions for production with pass/fail metrics based on benchmark data
- Easily transition data files saved through common software environments



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Thank you!



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